



Barn and Stable Equipment

Cubicle Dividers	B90 - B116
Calf Husbandry	B117 - B131
Calf Feeders	B132 - B137
Cattle Brushes	B138 - B139

PATURA Cubicle Dividers

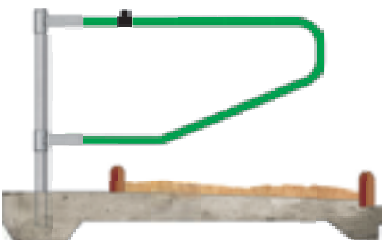
The optimum divider for all operating conditions!



PATURA PRIMA

Height and width-adjustable loop

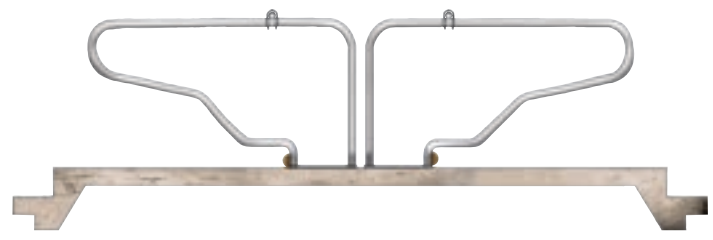
- Mounting to fixed post or support frame
- 60 mm square post for optimum stability
- Support frame for building alterations
- Simple and quick installation



Classic

Fixed loop position

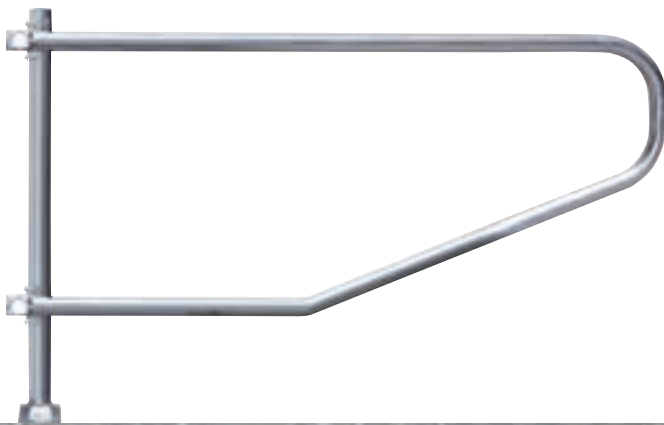
- Ideal for building alterations
- Cost-effective
- Easy installation
- No tubing in the headroom area



Increasing animal welfare in line with improved milk yield is the dream of all dairy cattle farmers. With the flexible cubicle divider, the farmer has the opportunity to design a comfortable cubicle for his animals that leaves nothing to be desired.

The flexible, yet robust cubicle divider ensures that the animals can lie down quickly and lie down for long periods of time. The cows are controlled with the help of the flexible neck rope, so that they have a relaxed position in the cubicle and cleanliness is still guaranteed.

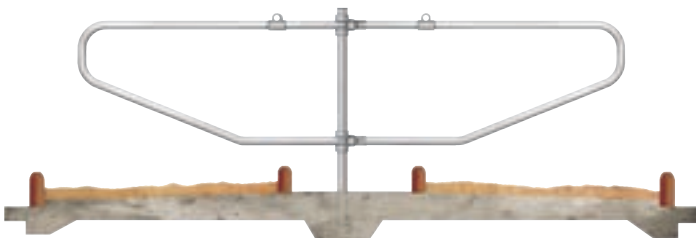
Thanks to the closed shape of the flexible cubicle divider, neighbouring cubicles are not blocked by transverse pipes, and it is also impossible to get caught with collars on the cubicle divider.



Universal

One cubicle divider 4 installation variants

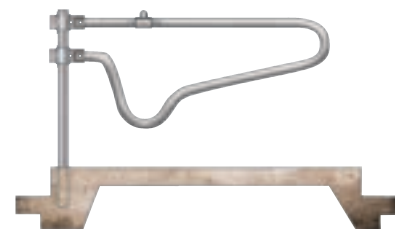
1. To support frame
2. To fixed post
3. To floor mount bracket
4. To raised concrete box



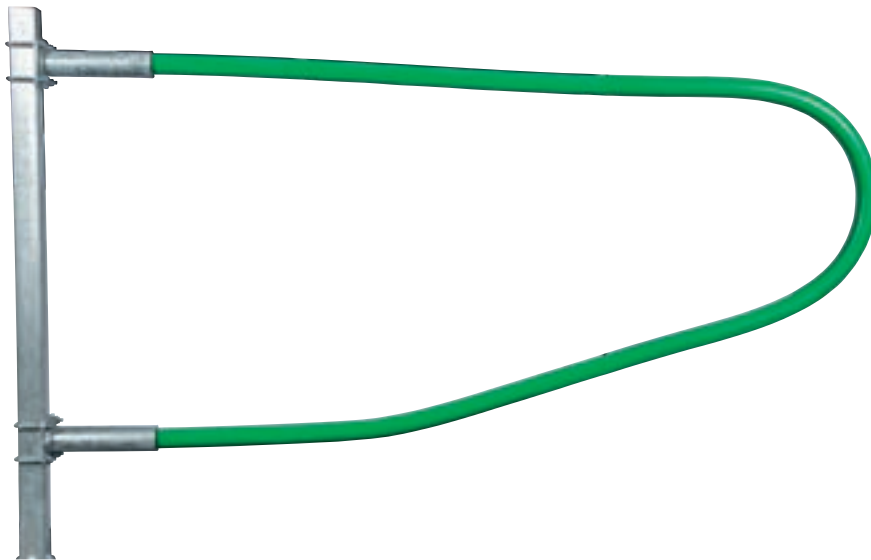
Comfort

Height and width-adjustable loop

- Mounting to fixed post



Flexible cubicle divider PATURA PRIMA



Cubicle divider for maximum cow comfort

- Divider with ergonomic shape and made of one piece
- Flexible elastic plastic divider
- Stable installation on fixed post 60 x 60 mm
- On the support frame 60 x 60 mm
- Plastic divider of solid material
- Reduced pressure loads

Simple installation

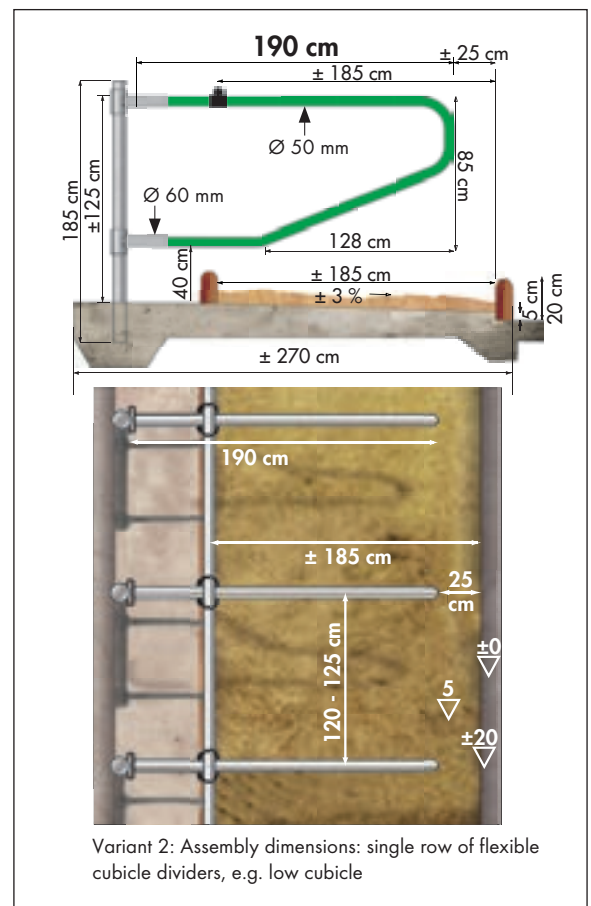
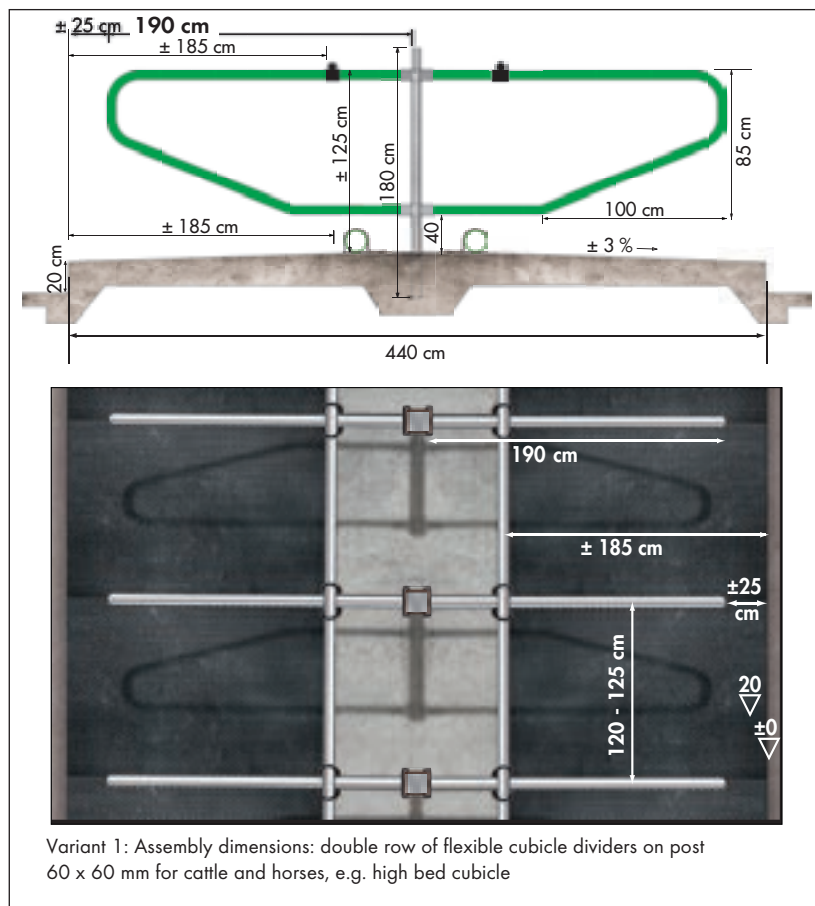
Optimal lying comfort

Height-adjustable

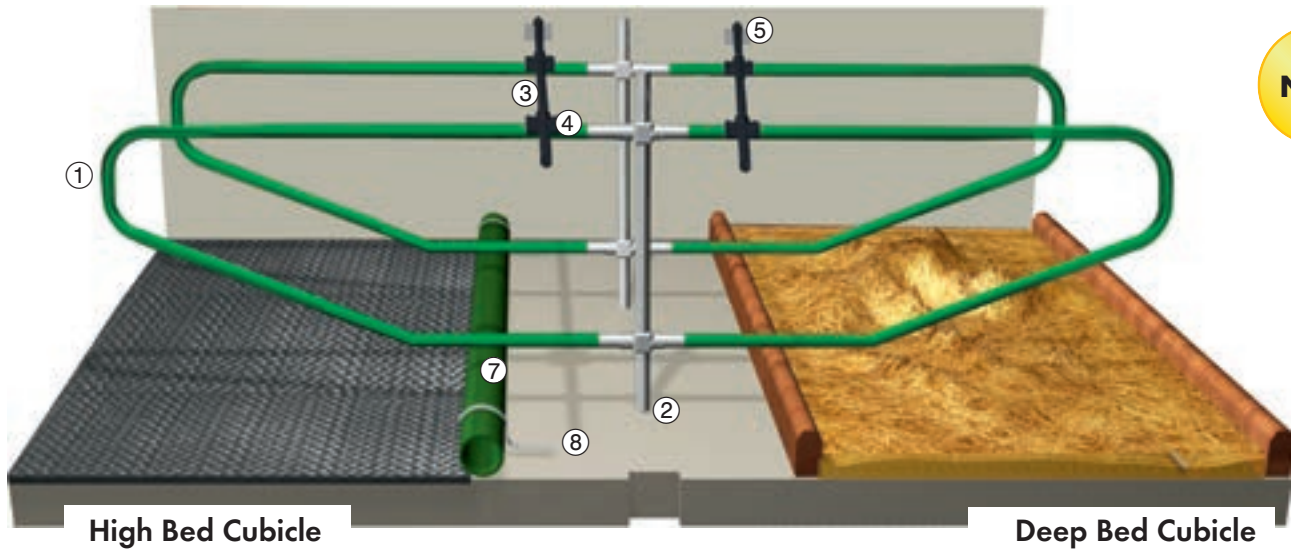
Adjustable in height and width

Highest stability

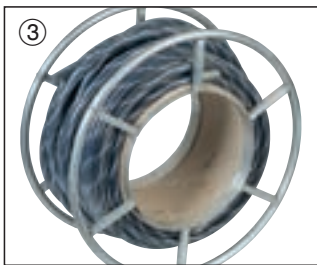
Longer lying times



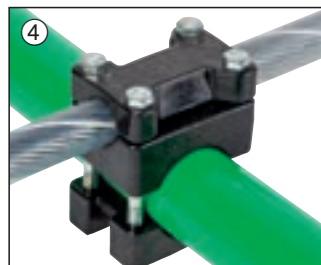
All dimensions are non-binding guidelines



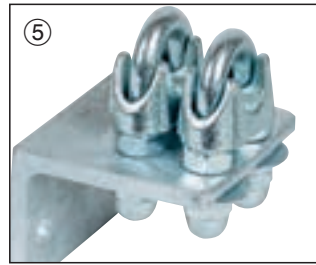
! All posts and cubicle dividers which come into contact with animal soil and waste should be painted with a bitumen coating!



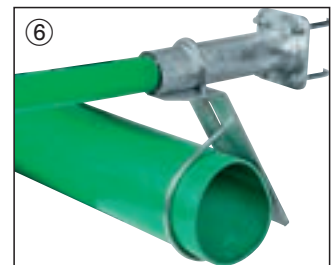
Flexible Neck Rope



Cross Clamp for flexible neck rope



Wall Bracket for flexible neck rope



Brisket Board Fastener

Fig.	Type	Ref.	Weight
①	Flexible cubicle divider PATURA PRIMA, Ø 50 mm, l = 1,90 m, h = 0,85 m	334710	15 kg
Not illustr.	Post 60 x 60 x 3 mm, l = 1.50 m, stainless steel, with base plate	334704	11,5 kg
Not illustr.	Posts 60 x 60 x 3 mm, l = 1.35 m with base plate 200 x 200 x 8 mm, incl. plastic cap	334706	10,8 kg
Not illustr.	Posts 60 x 60 x 3 mm, l = 1.50 m with base plate 200 x 200 x 8 mm, incl. plastic cap	334705	11,5 kg
②	Posts 60 x 60 x 3 mm, l = 1.50 m, incl. plastic cap	334707	8 kg
②	Posts 60 x 60 x 3 mm, l = 1.80 m, incl. plastic cap	334708	9,6 kg
Not illustr.	U-bolt for square post, 60 x 60 mm, M10	341027	
Not illustr.	Tube 60 x 60 x 2 mm, square tube (6 m bar)	341286	40 kg
Not illustr.	Tube coupling for square tube, 60 x 60 mm	341281	1,6 kg
Not illustr.	Tube clamp 60 x 60 mm	323906	
③	Flexible Neck Rope 20 m	334719	10.0 kg
③	Flexible Neck Rope 70 m	334721	37.0 kg
Not illustr.	Flexible Neck Rope, by the meter	334720	
④	Wire clamp, flexible neck rope for cubicle divider d = 50 mm	334724	
Not illustr.	Cross Clamp for flexible neck rope for steel bracket d = 60 mm	334723	
⑤	Wall Bracket for flexible neck rope	334725	2.0 kg
⑥	Brisket Board Fastener to tubing Ø 60 mm	341257	2.2 kg
Not illustr.	Wall Bracket for brisket board	341256	1.4 kg
⑦	Brisket Board Ø = 160 mm, l = 5 m, wall thickness = 5 mm	341258	16 kg
⑧	Brisket Board Fastener	341259	1,0 kg
Not illustr.	Brisket Board Fastener including U-Bolt 2" x M10 (High bed cubicle only)	341236	1.5 kg
Not illustr.	Anchor Bolt, 12 x 110 mm, stainless steel (qty 25)	341255	
Not illustr.	Anchor Bolt, 10 x 80 mm stainless steel (qty 25)	341087	

Order and planning information:

- Re. 2: 4 stud anchors per post
- Re. 3: Neck rope: number of cubicles x cubicle width

Cubicle Divider Classic

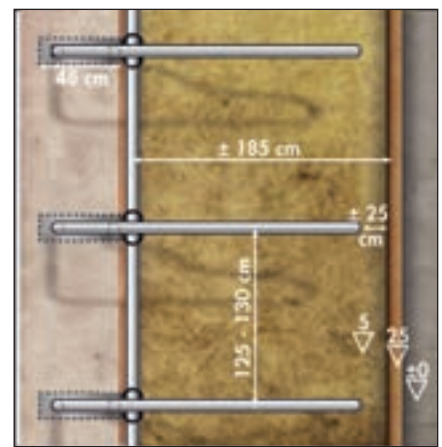
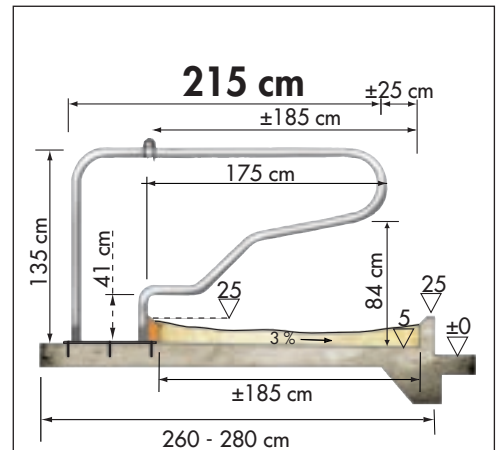


**Comfortable,
easy installation,
cost-effective**

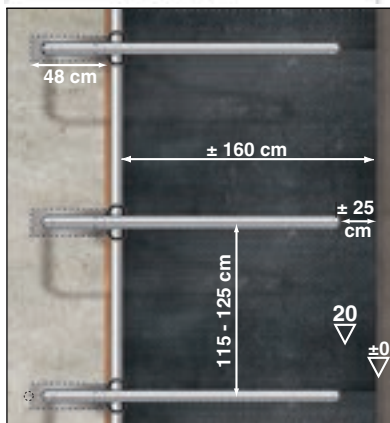
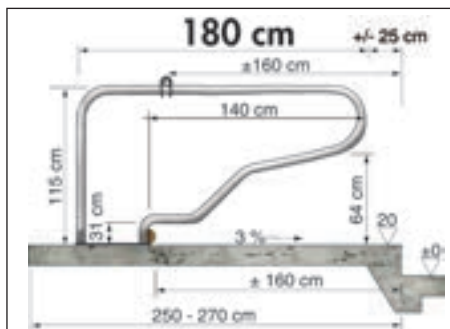
The 5 decisive advantages to your benefit:

- | | | |
|----------|--|--|
| 1 | Ergonomically shaped divider in one piece | Optimum resting comfort for the animal |
| 2 | Rigid base plate with 5 screw connections | Simple installation – even in old buildings |
| 3 | No posts at the back of the resting area | Easy installation of rubber mats |
| 4 | Cubicle divider made of tubing 60.3 mm (2") x 3.2 mm | The highest level of stability |
| 5 | Easy attachment of a brisket board fastener | Optimum resting position for the animal |

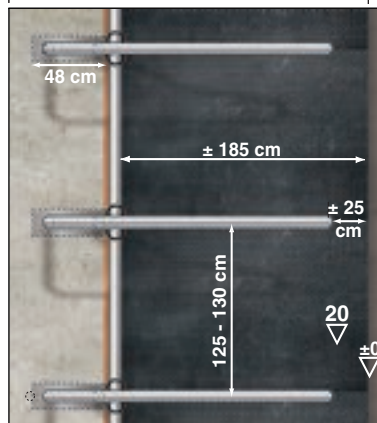
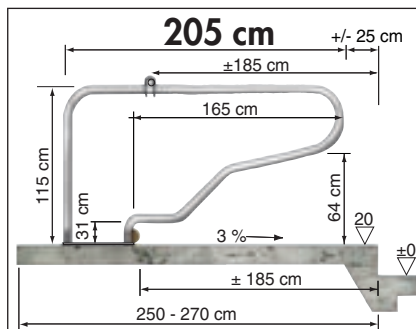
Available in 4 lengths for heavy livestock



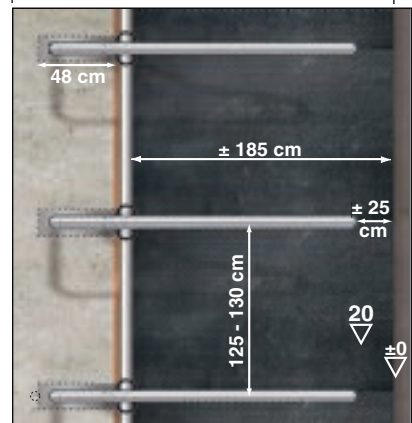
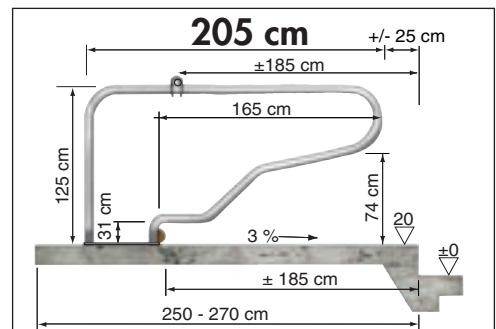
Dimensions for cubicle Classic installation as deep bed cubicle for heavy livestock



Dimensions for cubicle Classic installation as high bed cubicle for heifers

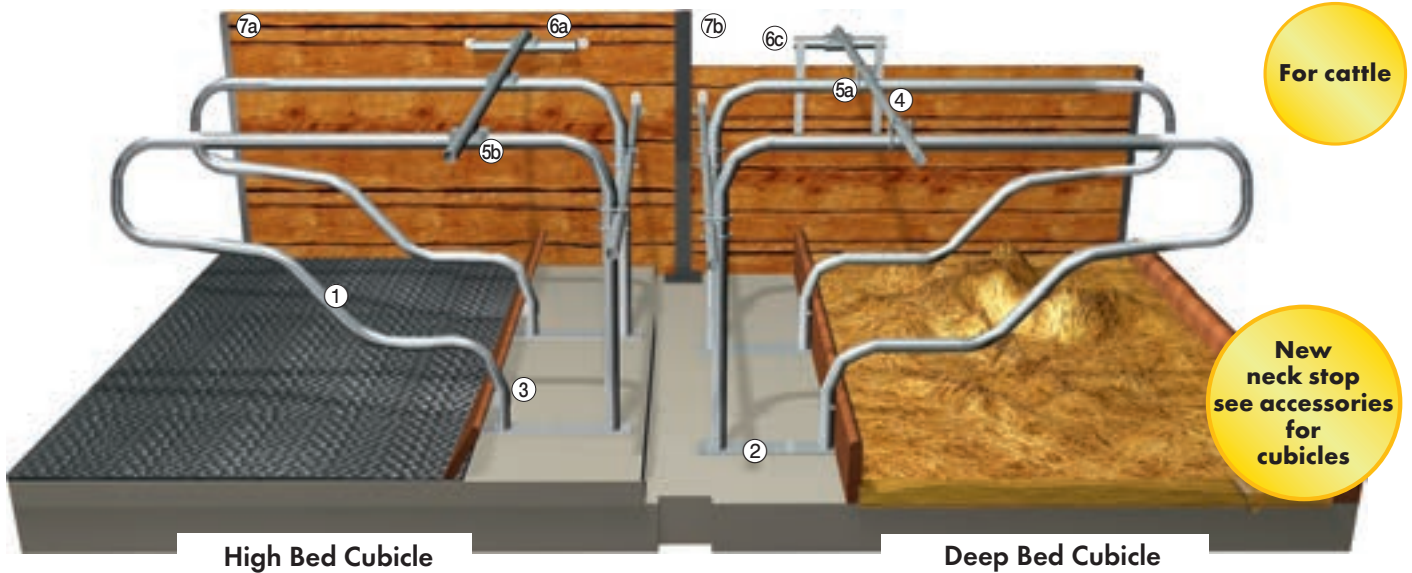


Dimensions for cubicle Classic installation as high bed cubicle for heavy livestock



Dimensions for cubicle Classic installation as high bed cubicle for heavy livestock

All dimensions are non-binding guidelines



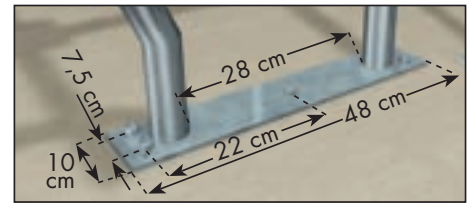
! All posts and cubicle dividers which come into contact with animal soil and waste should be painted with a bitumen coating!



Brisket Board Fastener



Rigid 4-Bolt Cross Joint



Adjustable Wall Bracket for neck bar



Fixed Wall Bracket for neck bar



Wall Bracket for neck bar, low side wall

Fig.	Type	Ref.	Weight
①	Cubicle Divider Classic, Ø 60.3 mm, l = 2.15 m, h = 1.35 m, base plate l = 48 cm	334520	30 kg
①	Cubicle Divider Classic, Ø 60.3 mm, l = 2.05 m, h = 1.25 m, base plate l = 48 cm	334525	28 kg
①	Cubicle Divider Classic, Ø 60.3 mm, l = 2.05 m, h = 1.15 m, base plate l = 48 cm	334526	27 kg
①	Cubicle Divider Classic, Ø 60.3 mm, l = 1.80 m, h = 1.15 m, base plate l = 48 cm	334522	25 kg
②	Anchor Bolt, 12 x 110 mm, stainless steel	341215	
Not illustr.	Concrete Screw, 10 x 100 mm, stainless steel	341081	
③	Brisket Board Fastener Classic Ø 60.3 mm (For high bed cubicle only)	341206	
Not illustr.	Brisket Board Fastener, mounting angle (For end position)	863997	1.4 kg
④	Tubing Ø 48.3 x 3.2 mm 6 m Tube	341284	18 kg
Not illustr.	Tube Joint for tubing Ø 48 mm 1 1/2", l = 26 cm, external Ø 40 mm	341279	
5a	Angled Cross-Over Clamp, 48 mm x 60 mm 1 1/2" x 2"	341110	
5b	Rigid 4-Bolt Cross Joint, 60 mm x 48 mm 2" x 1 1/2"	341100	
6a	Adjustable Wall Bracket for neck bar (Order 4-bolt cross joint separately)	341090	3.4 kg
6b	Solid wall holders for neck tube for beginning and end	341091	1.0 kg
6c	Wall Bracket for neck bar, low side wall (Order 4-bolt cross joint separately)	334607	6.0 kg
Not illustr.	U-Profile for wooden planks, l = 1.75 m	341193	13 kg
7a	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, left	341191	14 kg
Not illustr.	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, right	341192	14 kg
7b	U-Profile for wooden planks, l = 1.45 m double, l = 1.45 m, with base plate	341190	25 kg

Order and planning information:

- To 2: 5 anchor bolts per cubicle divider
- To 4: Neck bar: quantity cubicles x cubicle width
- To 4: Tubing as nose bar possible, installation with angled cross-over clamp 5a

Cubicle Divider Classic Young Cattle

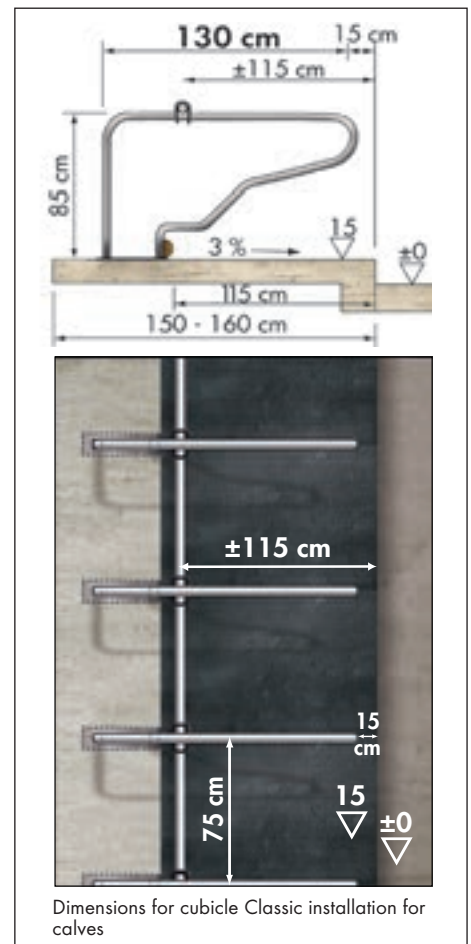
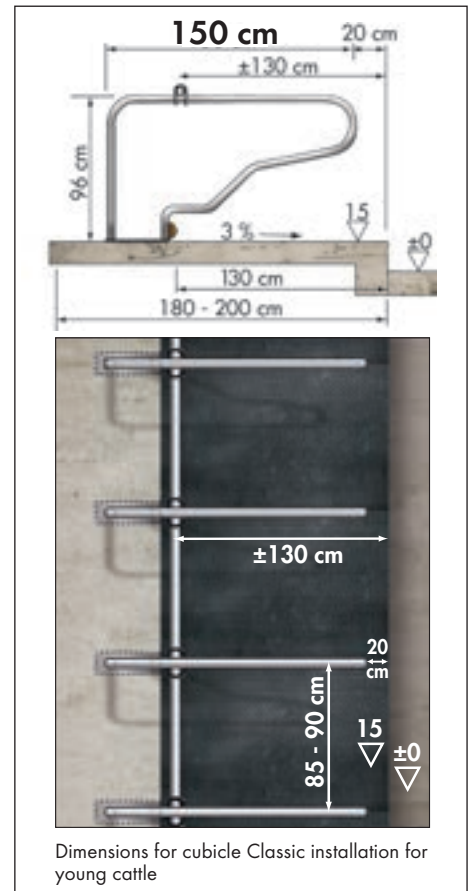


Comfortable, easy installation, cost-effective

The 5 decisive advantages to your benefit:

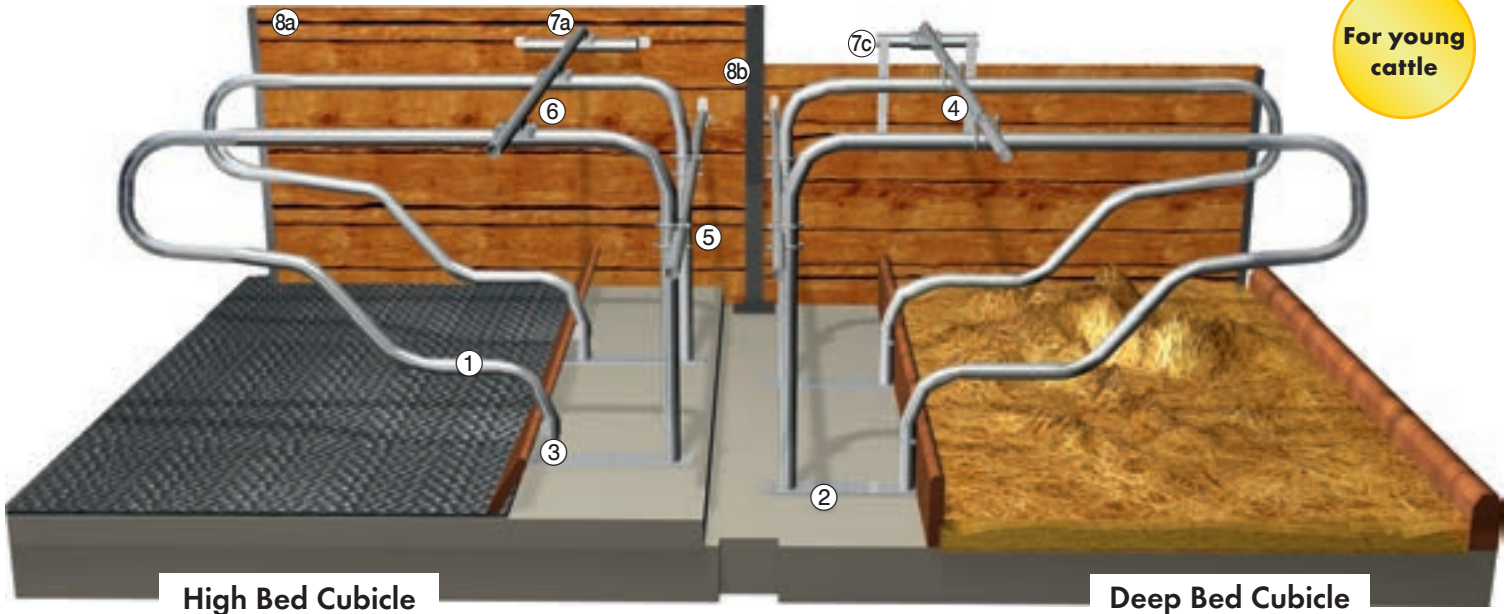
- | | | |
|----------|--|--|
| 1 | Ergonomically shaped divider in one piece | Optimum resting comfort for the animal |
| 2 | Rigid base plate with 5 screw connections | Simple installation – even in old buildings |
| 3 | No posts at the back of the resting area | Easy installation of rubber mats |
| 4 | Cubicle divider made of tubing 48.3 mm (1 1/2") x 3.2 mm | The highest level of stability |
| 5 | Easy attachment of a brisket board fastener | Optimum resting position for the animal |

Available in 2 lengths for young stock



All dimensions are non-binding guidelines

For young cattle



All posts and cubicle dividers which come into contact with animal soil and waste should be painted with a bitumen coating!



Brisket Board Fastener



Angled Cross-Over Clamp for neck bar



Rigid 4-Bolt Cross Joint



Adjustable Wall Bracket for neck bar



Fixed Wall Bracket for neck bar



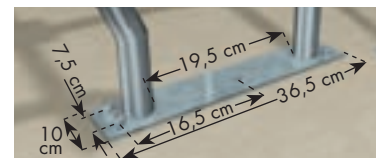
Wall Bracket for neck bar, low side wall

Fig. Type Ref. Weight

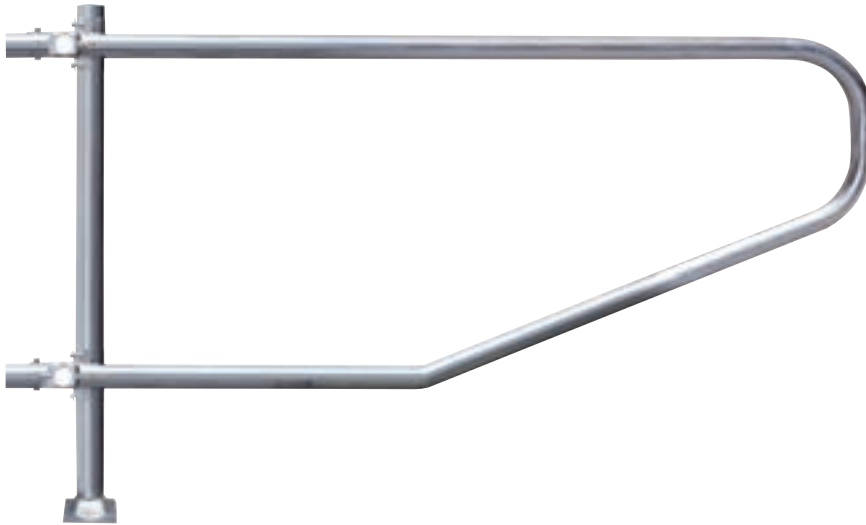
①	Cubicle Divider Classic, Ø 48.3 mm, l = 1.50 m, h = 0.96 m, base plate l = 40 cm	334523	15 kg
①	Cubicle Divider Classic, Ø 48.3 mm, l = 1.30 m, h = 0.85 m, base plate l = 40 cm	334524	14 kg
②	Anchor Bolt, 12 x 110 mm, stainless steel	341215	
Not illustr.	Concrete Screw, 10 x 100 mm, stainless steel	341081	
③	Brisket Board Fastener Classic Ø 48.3 mm (For high bed cubicle only)	341216	
Not illustr.	Brisket Board Fastener, mounting angle (For end position)	863997	1.4 kg
④	Tubing Ø 48.3 x 3.2 mm 6 m Tube	341284	18 kg
Not illustr.	Tube Joint for tubing Ø 48 mm 1 1/2", l = 26 cm, external Ø 40 mm	341279	
⑤	Angled Cross-Over Clamp, 48 mm x 48 mm 1 1/2" x 1 1/2"	341120	
Not illustr.	Angled Cross-Over Clamp, 48 mm x 60 mm 1 1/2" x 2"	341110	
⑥	Rigid 4-Bolt Cross Joint, 48 mm x 48 mm 1 1/2" x 1 1/2"	341102	
Not illustr.	Rigid 4-Bolt Cross Joint, 60 mm x 48 mm 2" x 1 1/2"	341100	
7a	Adjustable Wall Bracket for neck bar (Order 4-bolt cross joint separately)	341090	3.4 kg
7b	Solid wall holders for neck tube for beginning and end	341091	1.0 kg
7c	Wall Bracket for neck bar, low side wall (Order 4-bolt cross joint separately)	334607	6.0 kg
Not illustr.	U-Profile for wooden planks, l = 1.50 m	341194	11 kg
Not illustr.	U-Profile for wooden planks, l = 1.20 m with base plate 200 x 200 x 8 mm, left	341181	12 kg
8a	U-Profile for wooden planks, l = 1.20 m with base plate 200 x 200 x 8 mm, right	341182	12 kg
8b	U-Profile for wooden planks, l = 1.20 m double, with base plate 200 x 200 x 8 mm	341180	25 kg

Order and planning information:

- To 1: 5 anchor bolts per cubicle divider
- To 4: neck bar: quantity cubicles x cubicle width
- To 4: tubing as nose bar possible, installation with angled cross-over clamp



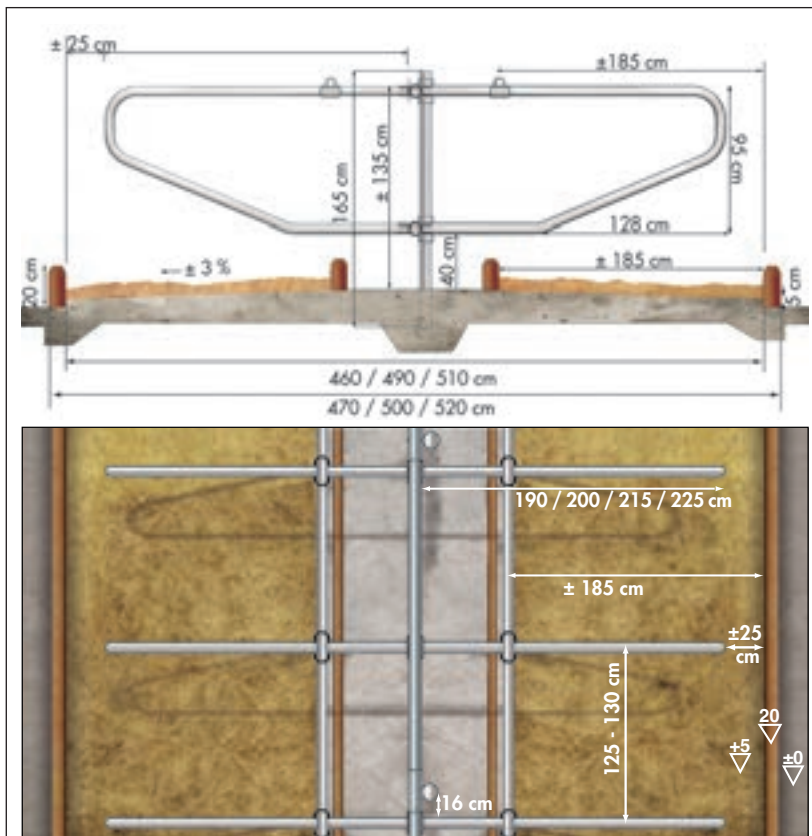
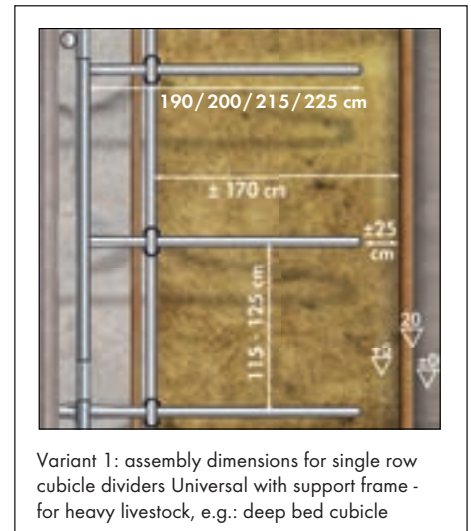
Cubicle Divider Universal (Variant: support frame)



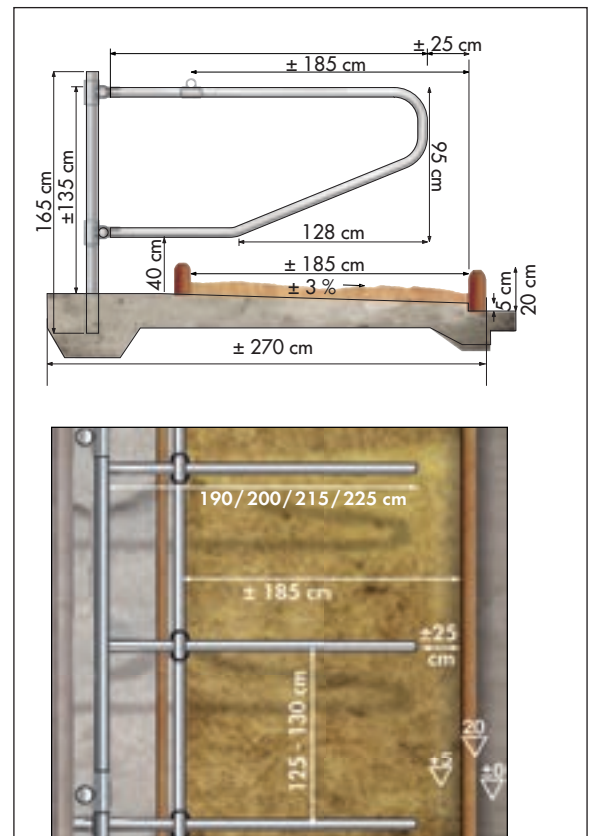
One cubicle divider – 4 installation variants:

- | | | |
|----------|----------------------------------|--|
| 1 | On a support frame Ø 60 mm | Adjustable for height and width |
| 2 | On a fixed post Ø 76 mm x 3.6 mm | Adjustable for height |
| 3 | Floor mount bracket 400 x 320 mm | Simple installation |
| 4 | On a concreted raised box | Cost-effective and quick installation |

Available in 4 lengths for heavy livestock

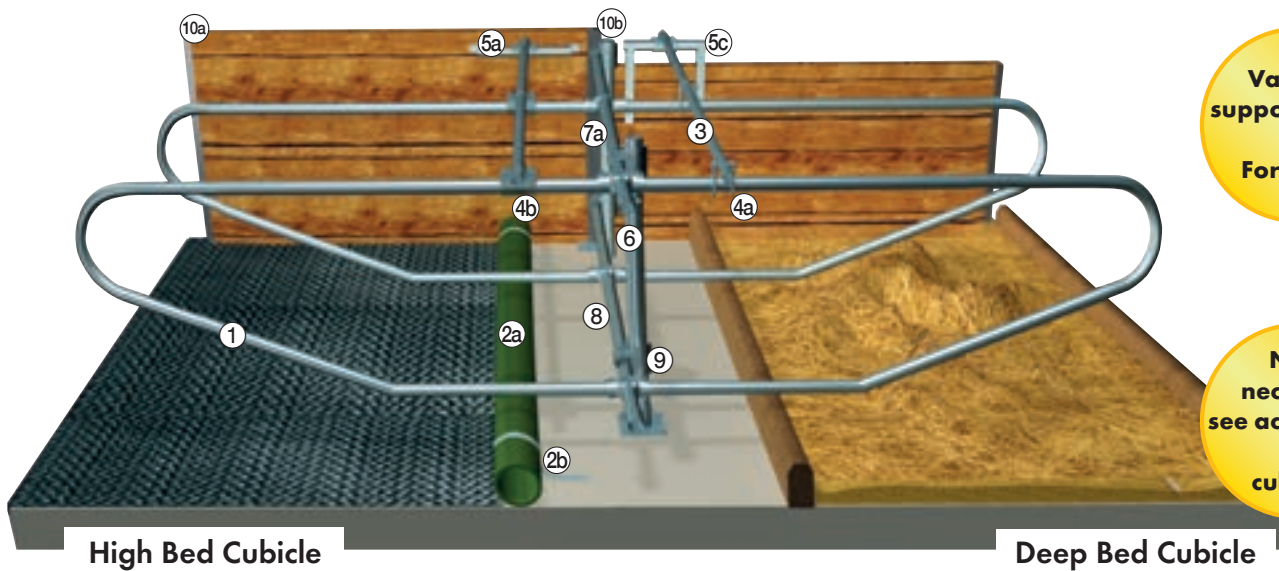


Variant 1: assembly dimensions for double row cubicle dividers Universal on a support frame - for heavy livestock, example: deep bed cubicle



Variant 1: assembly dimensions for single row cubicle dividers Universal with support frame - for heavy livestock, e.g.: deep bed cubicle

All dimensions are non-binding guidelines



Variant:
support frame
-
For cattle

New
neck stop
see accessories
for
cubicles

! All posts and cubicle dividers which come into contact with animal soil and waste should be painted with a bitumen coating!



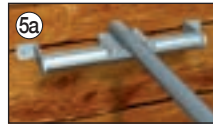
Briskeet Board Fastener



Angled Cross-Over Clamp for neck bar



Rigid 4-Bolt Cross Joint



Adjustable Wall Bracket for neck bar



Fixed Wall Bracket for neck bar



Wall Bracket for neck bar, low side wall

Fig.

Type

Ref.

Weight

Not illustr.	Cubicle Divider Universal, Ø 60.3 mm, l = 2.25 m, h = 0.95 m	334505	21 kg
Not illustr.	Cubicle Divider Universal, Ø 60.3 mm, l = 2.15 m, h = 0.95 m	334501	20 kg
Not illustr.	Cubicle Divider Universal, Ø 60.3 mm, l = 2.00 m, h = 0.95 m	334502	19 kg
Not illustr.	Cubicle Divider Universal, Ø 60.3 mm, length 1.90 m, height 0.90 m	334499	17 kg
2a	Briskeet Board Ø = 160 mm, l = 5 m, wall thickness = 5 mm	341258	16 kg
2b	Briskeet Board Fastener	341259	1,0 kg
Not illustr.	Briskeet Board Fastener to tubing Ø 60 mm	341257	2.2 kg
Not illustr.	Wall Bracket for briskeet board	341256	1.4 kg
Not illustr.	Anchor Bolt, 10 x 80 mm	341086	
Not illustr.	Briskeet Board Fastener including U-Bolt 2" x M10 (High bed cubicle only)	341236	1.5 kg
3	Tubing Ø 48.3 x 3.2 mm 6 m Tube	341284	18 kg
Not illustr.	Tube Joint for tubing Ø 48 mm 1 1/2", l = 26 cm, external Ø 40 mm	341279	
4a	Angled Cross-Over Clamp, 48 mm x 60 mm 1 1/2" x 2"	341110	
4b	Rigid 4-Bolt Cross Joint, 60 mm x 48 mm 2" x 1 1/2"	341100	
5a	Adjustable Wall Bracket for neck bar (Order 4-bolt cross joint separately)	341090	3.4 kg
5b	Solid wall holders for neck tube for beginning and end	341091	1.0 kg
5c	Wall Bracket for neck bar, low side wall (Order 4-bolt cross joint separately)	334607	6.0 kg
Not illustr.	Post 76, 1.65 m	303194	11.1 kg
6	Post 76, 1.35 m Base plate 200 x 200 x 8 mm	303472	12.5 kg
Not illustr.	Post 76, 1.65 m Base plate 200 x 200 x 8 mm	303473	15 kg
Not illustr.	Post 76, 1.95 m	303195	13 kg
7a	Double T-Clamp, 60 mm x 60 mm 2" x 2"	341211	1.4 kg
7b	T-Clamp, 3 screws, 60 mm x 60 mm 2" x 2"	341217	1.1 kg
8	Tubing Ø 60.3 x 3.6 mm 6 m Tube	341285	33 kg
Not illustr.	Tube Joint for tubing Ø 60 mm 2", l = 26 cm, external Ø 52 mm	341278	
9	Rigid 4-Bolt Cross Joint, 76 mm x 60 mm 2 1/2" x 2"	341224	
Not illustr.	Telescoping Bracket Compact 1-Way (Wall mounting support tubes)	334406	1.3 kg
10a	U-Profile for wooden planks, l = 1.75 m	341193	13 kg
Not illustr.	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, left	341191	14 kg
Not illustr.	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, right	341192	14 kg
10b	U-Profile for wooden planks, l = 1.45 m double, l = 1.45 m, with base plate	341190	25 kg

Order and planning information:

To 2b: 3 fastener per 5 m briskeet board

To 3: neck bar: qty. cubicles x cubicle width

To 6: post 76 x 3.6: single row = qty. cubicles x 0.5 (round up) + 1,
double row = qty. cubicles x 0.25 (round up) + 1

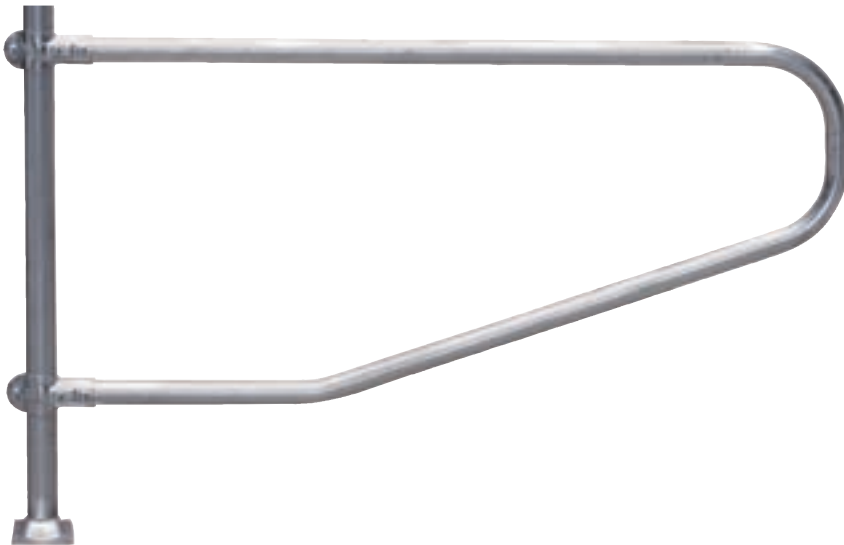
To 7a: double T-clamp: double row = 1 each per cubicle divider

To 7b: T-clamp: single row = 2 each per cubicle divider

To 8: support tube: single row = qty. cubicles x cubicle width x 2, double row = qty. double cubicle x cubicle width x 2

To 9: rigid 4-bolt cross joint 76 x 60: 2 each per post

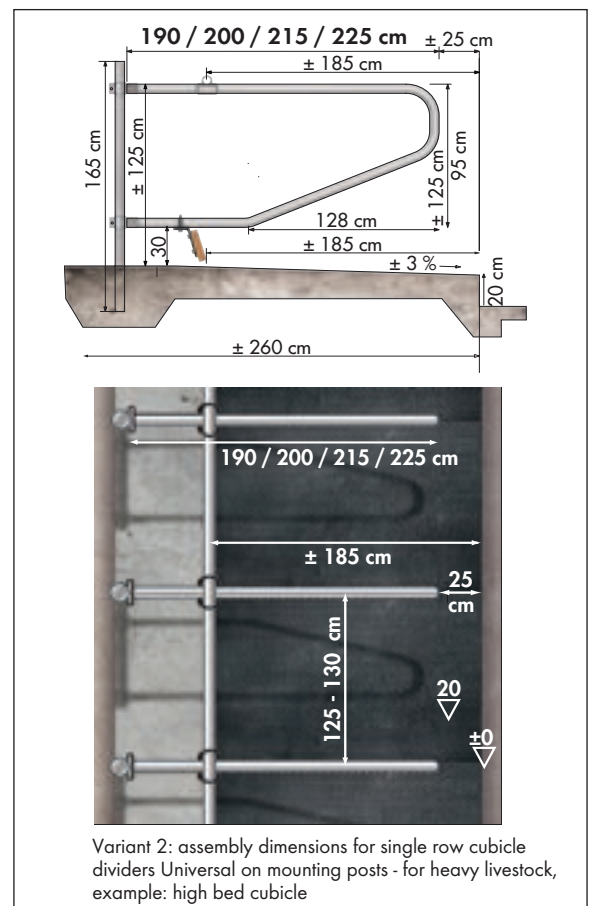
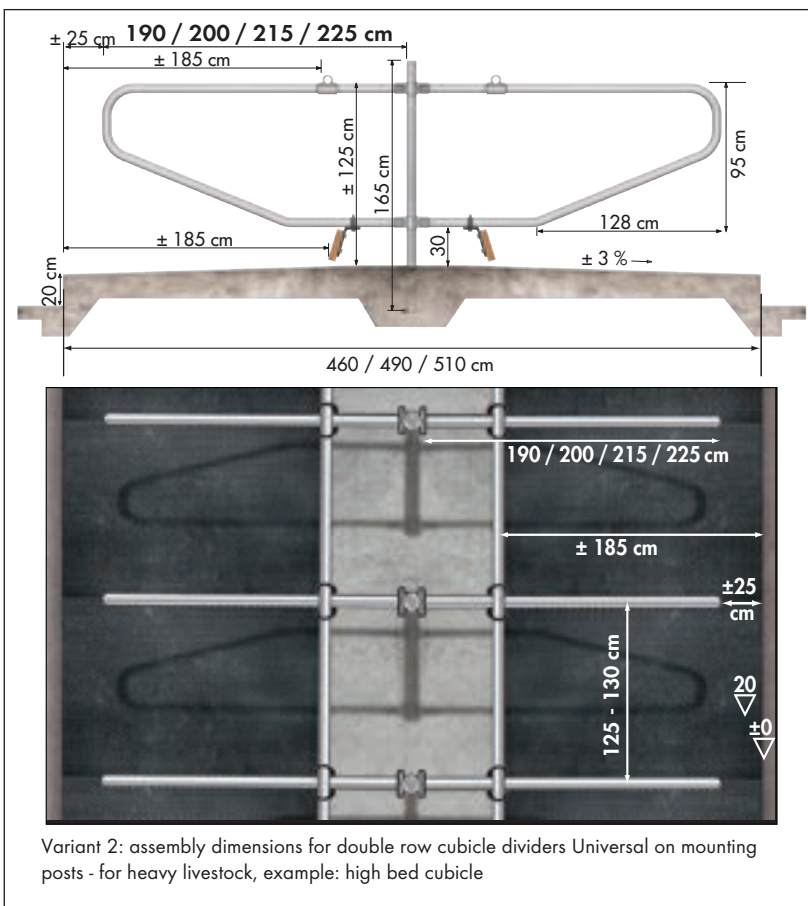
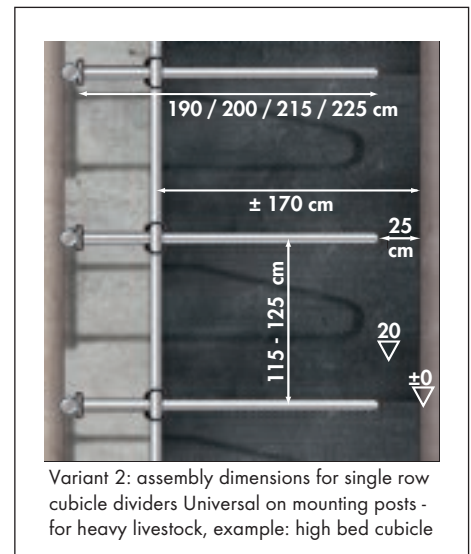
Cubicle Divider Universal (Variant: fixed post)



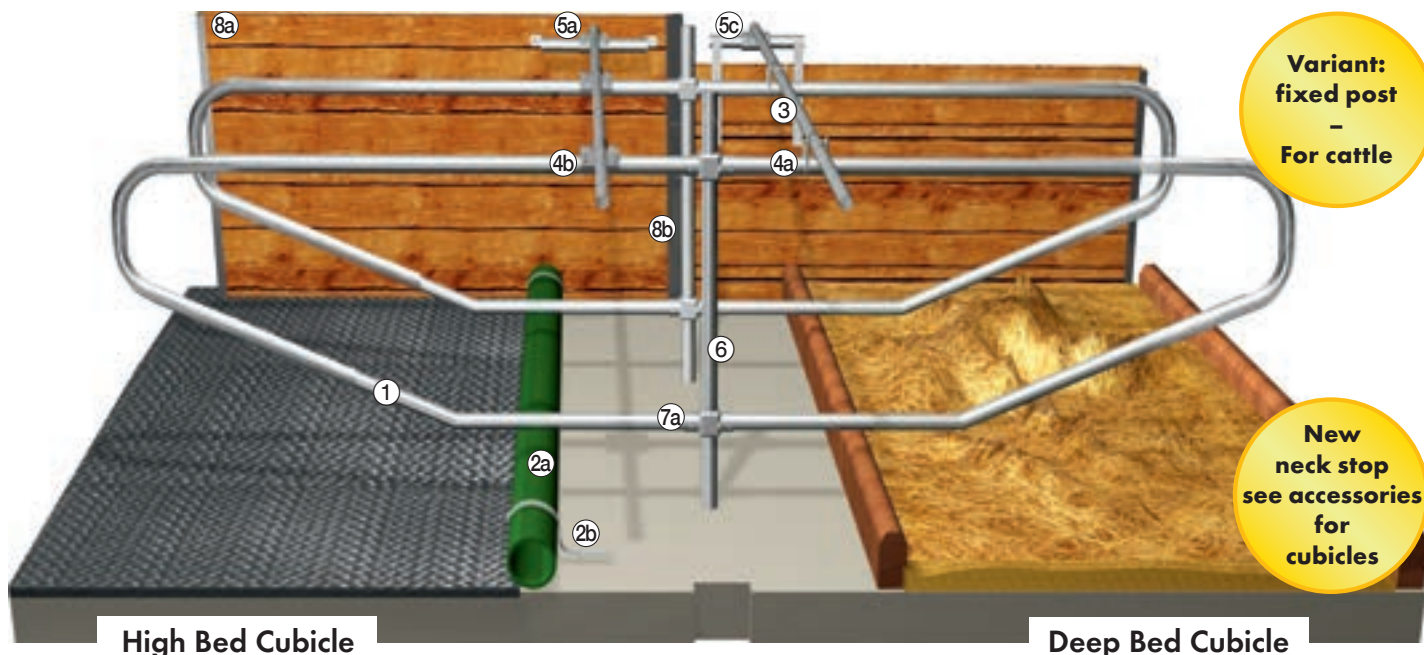
One cubicle divider – 4 installation variants:

- | | | |
|----------|----------------------------------|--|
| 1 | On a support frame Ø 60 mm | Adjustable for height and width |
| 2 | On a fixed post Ø 76 mm x 3.6 mm | Adjustable for height |
| 3 | Floor mount bracket 400 x 320 mm | Simple installation |
| 4 | On a concreted raised box | Cost-effective and quick installation |

Available in 4 lengths for heavy livestock



All dimensions are non-binding guidelines



High Bed Cubicle

Deep Bed Cubicle

! All posts and cubicle dividers which come into contact with animal soil and waste should be painted with a bitumen coating!



Brisket Board Fastener



Angled Cross-Over Clamp for neck bar



Rigid 4-Bolt Cross Joint



Adjustable Wall Bracket for neck bar



Fixed Wall Bracket for neck bar



Wall Bracket for neck bar, low side wall

Fig.	Type	Ref.	Weight
①	Cubicle Divider Universal, Ø 60.3 mm, l = 2.25 m, h = 0.95 m	334505	21 kg
①	Cubicle Divider Universal, Ø 60.3 mm, l = 2.15 m, h = 0.95 m	334501	20 kg
①	Cubicle Divider Universal, Ø 60.3 mm, l = 2.00 m, h = 0.95 m	334502	19 kg
①	Cubicle Divider Universal, Ø 60.3 mm, length 1.90 m, height 0.90 m	334499	17 kg
2a	Brisket Board Ø = 160 mm, l = 5 m, wall thickness = 5 mm	341258	16 kg
2b	Brisket Board Fastener	341259	1,0 kg
Not illustr.	Brisket Board Fastener to tubing Ø 60 mm	341257	2.2 kg
Not illustr.	Wall Bracket for brisket board	341256	1.4 kg
Not illustr.	Anchor Bolt, 10 x 80 mm	341086	
Not illustr.	Concrete Screw, 8 x 80 mm, stainless steel	341080	
Not illustr.	Brisket Board Fastener including U-Bolt 2" x M10 (High bed cubicle only)	341236	1.5 kg
③	Tubing Ø 48.3 x 3.2 mm 6 m Tube	341284	18 kg
Not illustr.	Tube Joint for tubing Ø 48 mm 1 1/2", l = 26 cm, external Ø 40 mm	341279	
4a	Angled Cross-Over Clamp, 48 mm x 60 mm 1 1/2" x 2"	341110	
4b	Rigid 4-Bolt Cross Joint, 60 mm x 48 mm 2" x 1 1/2"	341100	
5a	Adjustable Wall Bracket for neck bar (Order 4-bolt cross joint separately)	341090	3.4 kg
5b	Solid wall holders for neck tube for beginning and end	341091	1.0 kg
5c	Wall Bracket for neck bar, low side wall (Order 4-bolt cross joint separately)	334607	6.0 kg
⑥	Post 76, 1.65 m	303194	11.1 kg
Not illustr.	Post 76, 1.35 m Base plate 200 x 200 x 8 mm	303472	12.5 kg
Not illustr.	Post 76, 1.65 m Base plate 200 x 200 x 8 mm	303473	15 kg
7a	Double T-Clamp, 76 mm x 60 mm 2 1/2" x 2"	341275	1.6 kg
7b	T-Clamp, 3 screws, 76 mm x 60 mm 2 1/2" x 2"	341291	1.2 kg
Not illustr.	U-Profile for wooden planks, l = 1.75 m	341193	13 kg
8a	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, left	341191	14 kg
Not illustr.	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, right	341192	14 kg
8b	U-Profile for wooden planks, l = 1.45 m double, l = 1.45 m, with base plate	341190	25 kg

Order and planning information:

- To 2a: 3 fastener per 5 m brisket board
- To 2b: 2 anchor bolts per fastener
- To 3: neck bar: qty. cubicles x cubicle width

- To 6: post 76 x 3.6: 1 post per cubicle divider (single row)/ per double divider (double row)
- To 7a: double T-clamp: double row = 1 each per cubicle divider
- To 7b: T-clamp: single row = 2 each per cubicle divider

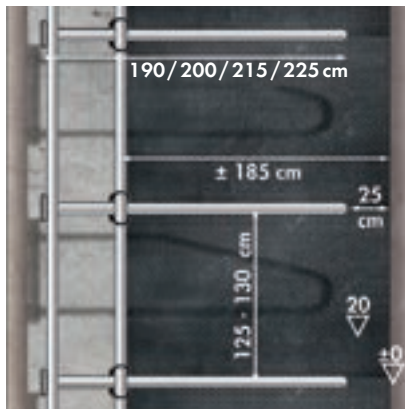
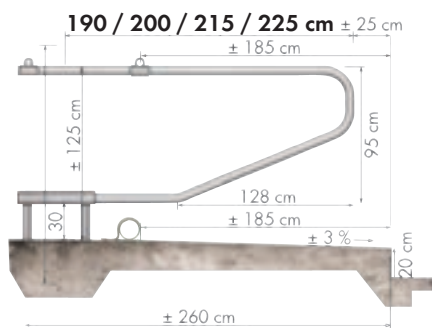
Cubicle Divider Universal (Variant: floor mount bracket)



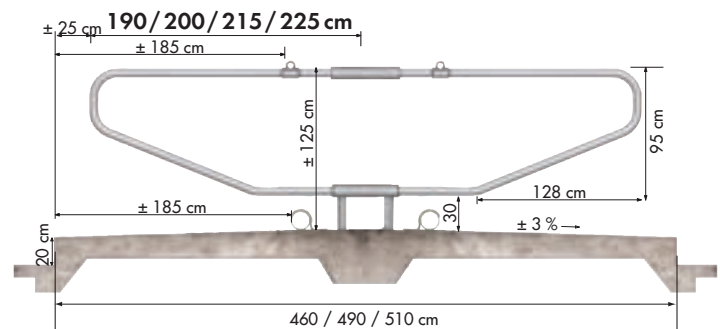
One cubicle divider – 4 installation variants:

- | | | |
|----------|----------------------------------|--|
| 1 | On a support frame Ø 60 mm | Adjustable for height and width |
| 2 | On a fixed post Ø 76 mm x 3.6 mm | Adjustable for height |
| 3 | Floor mount bracket 400 x 320 mm | Simple installation |
| 4 | On a concreted raised box | Cost-effective and quick installation |

Available in 4 lengths for heavy livestock

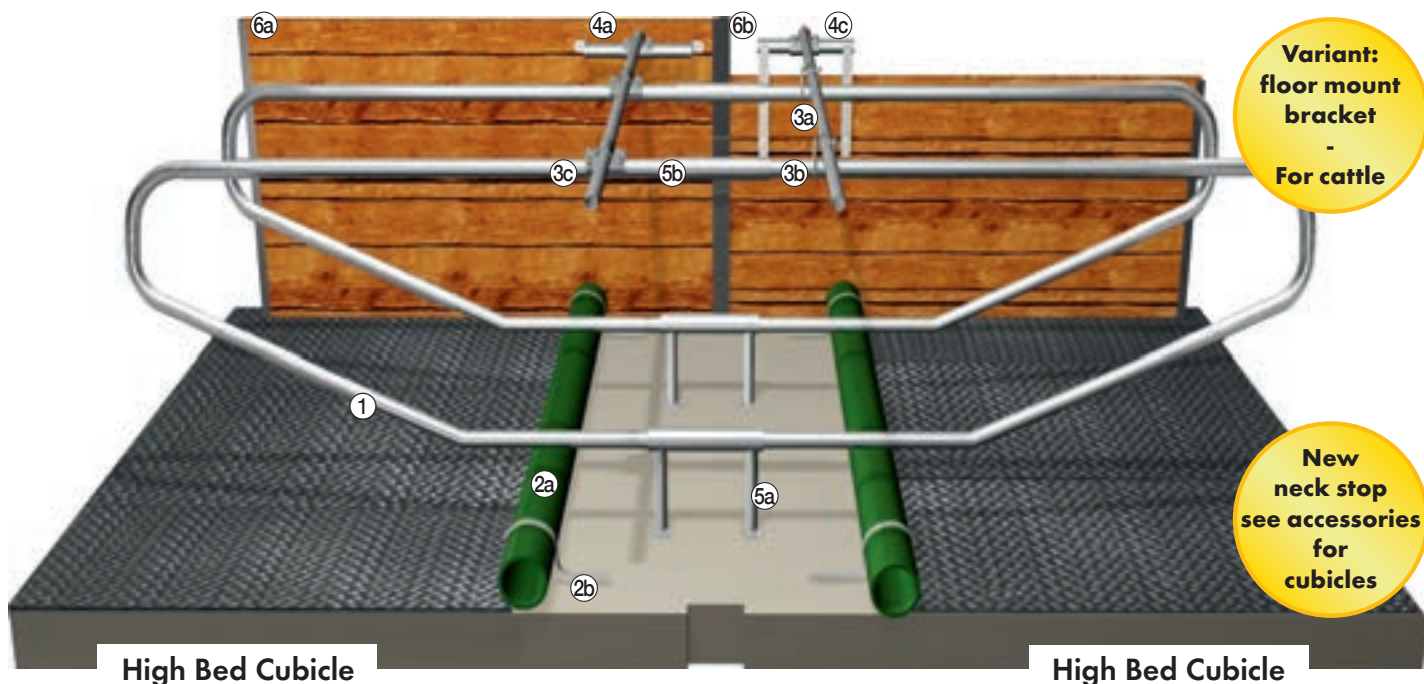


Variant 2: assembly dimensions for single row cubicle divider Universal on a floor mount bracket - for heavy livestock, example: high bed cubicle



Variant 2: assembly dimensions for double row cubicle divider Universal on a floor mount bracket - for heavy livestock, example: high bed cubicle

All dimensions are non-binding guidelines



High Bed Cubicle

High Bed Cubicle

! All posts and cubicle dividers which come into contact with animal soil and waste should be painted with a bitumen coating!



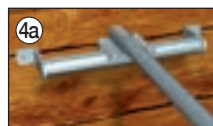
Brisket Board Fastener



Angled Cross-Over Clamp for neck bar



Rigid 4-Bolt Cross Joint



Adjustable Wall Bracket for neck bar



Fixed Wall Bracket for neck bar



Wall Bracket for neck bar, low side wall

Fig. Type Ref. Weight

①	Cubicle Divider Universal, Ø 60.3 mm, l = 2.25 m, h = 0.95 m	334505	21 kg
①	Cubicle Divider Universal, Ø 60.3 mm, l = 2.15 m, h = 0.95 m	334501	20 kg
①	Cubicle Divider Universal, Ø 60.3 mm, l = 2.00 m, h = 0.95 m	334502	19 kg
①	Cubicle Divider Universal, Ø 60.3 mm, length 1.90 m, height 0.90 m	334499	17 kg
2a	Brisket Board Ø = 160 mm, l = 5 m, wall thickness = 5 mm	341258	16 kg
2b	Brisket Board Fastener	341259	1,0 kg
Not illustr.	Anchor Bolt, 10 x 80 mm	341086	
Not illustr.	Concrete Screw, 8 x 80 mm, stainless steel	341080	
Not illustr.	Brisket Board Fastener to tubing Ø 60 mm	341257	2.2 kg
Not illustr.	Wall Bracket for brisket board	341256	1.4 kg
3a	Tubing Ø 48.3 x 3.2 mm 6 m Tube	341284	18 kg
Not illustr.	Tube Joint for tubing Ø 48 mm 1 1/2", l = 26 cm, external Ø 40 mm	341279	
3b	Angled Cross-Over Clamp, 48 mm x 60 mm 1 1/2" x 2"	341110	
3c	Rigid 4-Bolt Cross Joint, 60 mm x 48 mm 2" x 1 1/2"	341100	
4a	Adjustable Wall Bracket for neck bar (Order 4-bolt cross joint separately)	341090	3.4 kg
4b	Solid wall holders for neck tube for beginning and end	341091	1.0 kg
4c	Wall Bracket for neck bar, low side wall (Order 4-bolt cross joint separately)	334607	6.0 kg
5a	Floor Mount Bracket for high bed cubicle 400 x 320 mm	334650	6.0 kg
Not illustr.	Floor Mount Bracket 400 x 320 mm	334649	7.0 kg
Not illustr.	Floor Mount Bracket for deep bed box 400 x 620 mm	334648	8.0 kg
Not illustr.	Anchor Bolt, 12 x 110 mm, stainless steel	341215	
Not illustr.	Concrete Screw, 10 x 100 mm, stainless steel	341081	
5b	Connecting Tube 400 x 70 mm, with 2 screws M12 x 85 mm	334651	2.7 kg
6a	U-Profile for wooden planks, l = 1.75 m	341193	13 kg
Not illustr.	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, left	341191	14 kg
Not illustr.	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, right	341192	14 kg
6b	U-Profile for wooden planks, l = 1.45 m double, l = 1.45 m, with base plate	341190	25 kg

Order and planning information:

To 2b: 3 fastener per 5 m brisket board

To 3a: neck bar: qty. cubicles x cubicle width

To 5b: connecting tube: 1 tube per double row divider

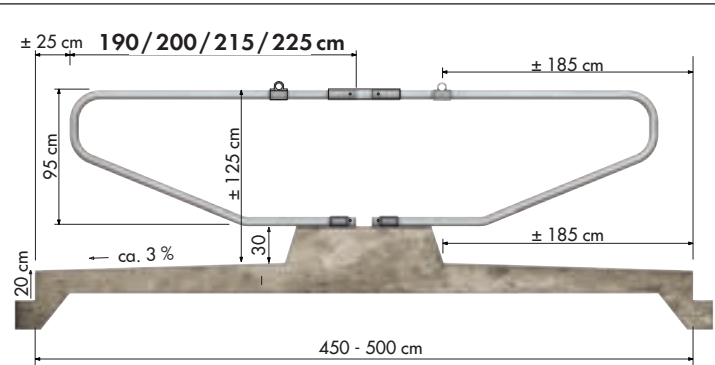
Cubicle Divider Universal (Variant: raised box)



One cubicle divider – 4 installation variants:

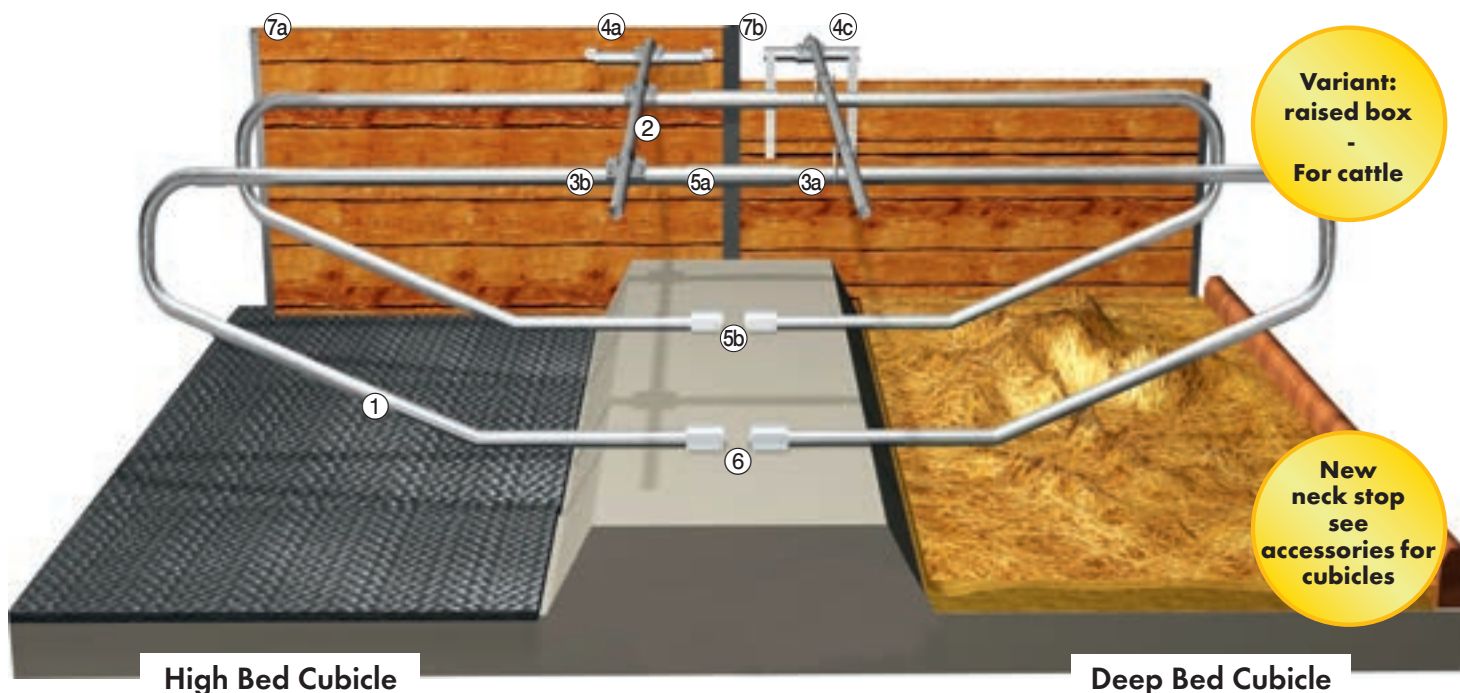
- | | | |
|----------|----------------------------------|--|
| 1 | On a support frame Ø 60 mm | Adjustable for height and width |
| 2 | On a fixed post Ø 76 mm x 3.6 mm | Adjustable for height |
| 3 | Floor mount bracket 400 x 320 mm | Simple installation |
| 4 | On a concreted raised box | Cost-effective and quick installation |

Available in 4 lengths for heavy livestock



Plan view – assembly dimensions for double row cubicle divider Universal on a concrete raised box - for heavy livestock

All dimensions are non-binding guidelines



All posts and cubicle dividers which come into contact with animal soil and waste should be painted with a bitumen coating!



3a Angled Cross-Over Clamp for neck bar



3b Rigid 4-Bolt Cross Joint



4a Adjustable Wall Bracket for neck bar



4b Fixed Wall Bracket for neck bar



4c Wall Bracket for neck bar, low side wall



6 Anchor Bolt

Fig. Type Ref. Weight

①	Cubicle Divider Universal, Ø 60.3 mm, l = 2.25 m, h = 0.95 m	334505	21 kg
①	Cubicle Divider Universal, Ø 60.3 mm, l = 2.15 m, h = 0.95 m	334501	20 kg
①	Cubicle Divider Universal, Ø 60.3 mm, l = 2.00 m, h = 0.95 m	334502	19 kg
①	Cubicle Divider Universal, Ø 60.3 mm, length 1.90 m, height 0.90 m	334499	17 kg
②	Tubing Ø 48.3 x 3.2 mm 6 m Tube	341284	18 kg
Not illustr.	Tube Joint for tubing Ø 48 mm 1 1/2", l = 26 cm, external Ø 40 mm	341279	
3a	Angled Cross-Over Clamp, 48 mm x 60 mm 1 1/2" x 2"	341110	
3b	Rigid 4-Bolt Cross Joint, 60 mm x 48 mm 2" x 1 1/2"	341100	
4a	Adjustable Wall Bracket for neck bar (Order 4-bolt cross joint separately)	341090	3.4 kg
4b	Solid wall holders for neck tube for beginning and end	341091	1.0 kg
4c	Wall Bracket for neck bar, low side wall (Order 4-bolt cross joint separately)	334607	6.0 kg
5a	Connecting Tube 400 x 70 mm, with 2 screws M12 x 85 mm	334651	2.7 kg
5b	Pipe Clamp, wide, 60.3mm 150 x 100 x 5 mm	341228	
Not illustr.	Concrete Screw, 10 x 100 mm, stainless steel	341081	
6	Anchor Bolt, 12 x 110 mm, stainless steel	341215	
7a	U-Profile for wooden planks, l = 1.75 m	341193	13 kg
Not illustr.	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, left	341191	14 kg
Not illustr.	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, right	341192	14 kg
7b	U-Profile for wooden planks, l = 1.45 m double, l = 1.45 m, with base plate	341190	25 kg

Order and planning information:

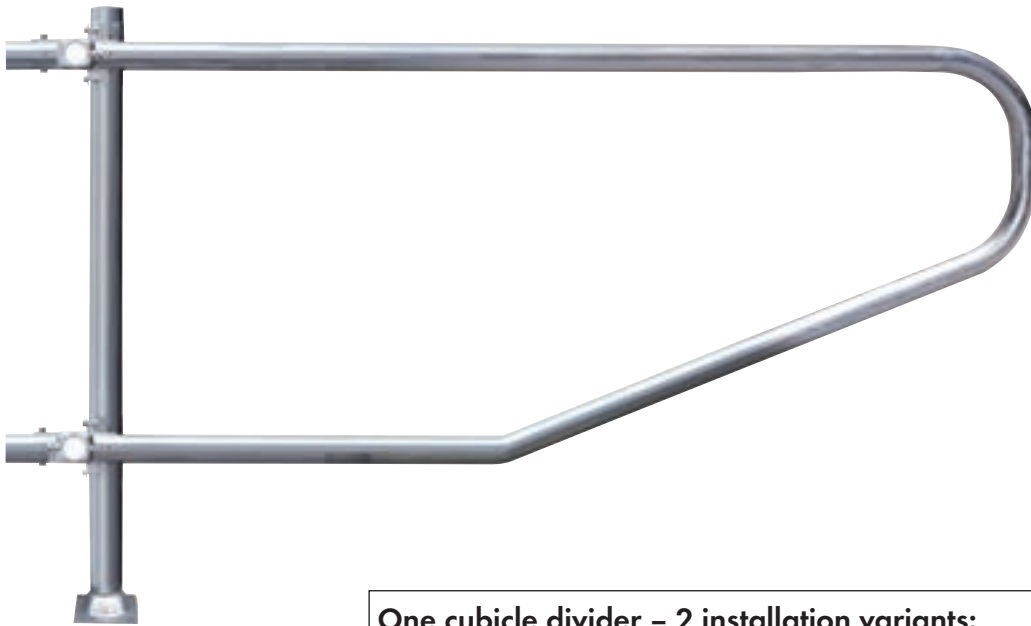
To 2: neck bar: qty. cubicles x cubicle width

To 5a: connecting tube: 1 tube per double divider

To 5b: pipe clamp, wide, 60.3 mm = qty dividers

To 6: anchor bolt: 4 per pipe clamp

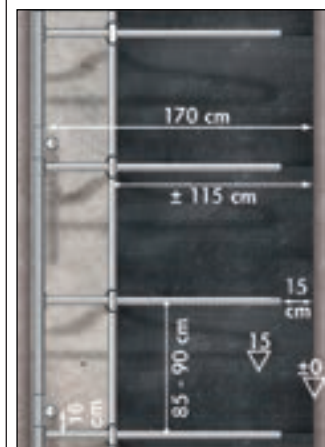
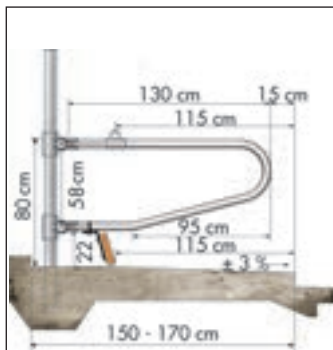
Cubicle Divider Universal Young Cattle (Variant: support frame)



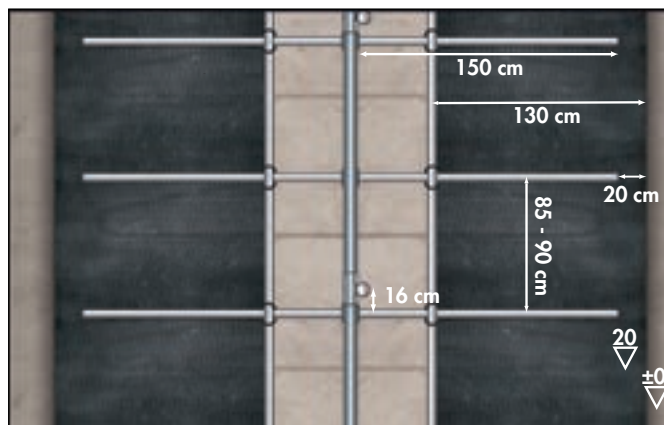
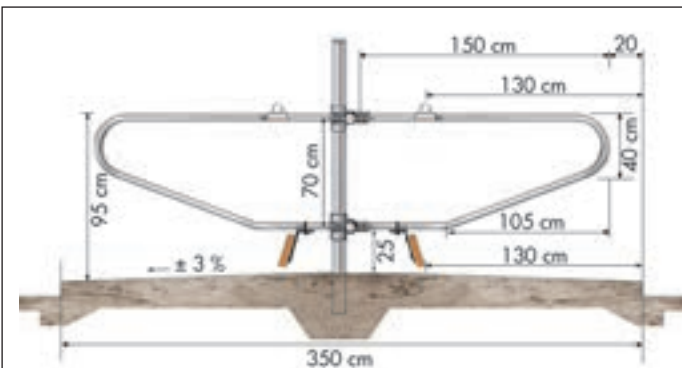
One cubicle divider – 2 installation variants:

- 1** On a support frame Ø 60 mm **Adjustable for height and width**
- 2** On a fixed post Ø 76 mm x 3.6 mm **Adjustable for height**

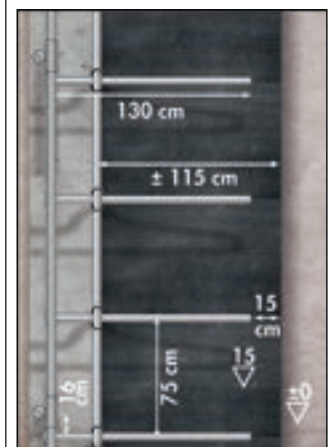
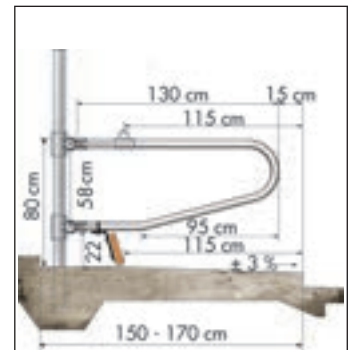
Available in 2 lengths for young stock



Variant 1: assembly dimensions for single row cubicle dividers Universal on a support frame for young cattle

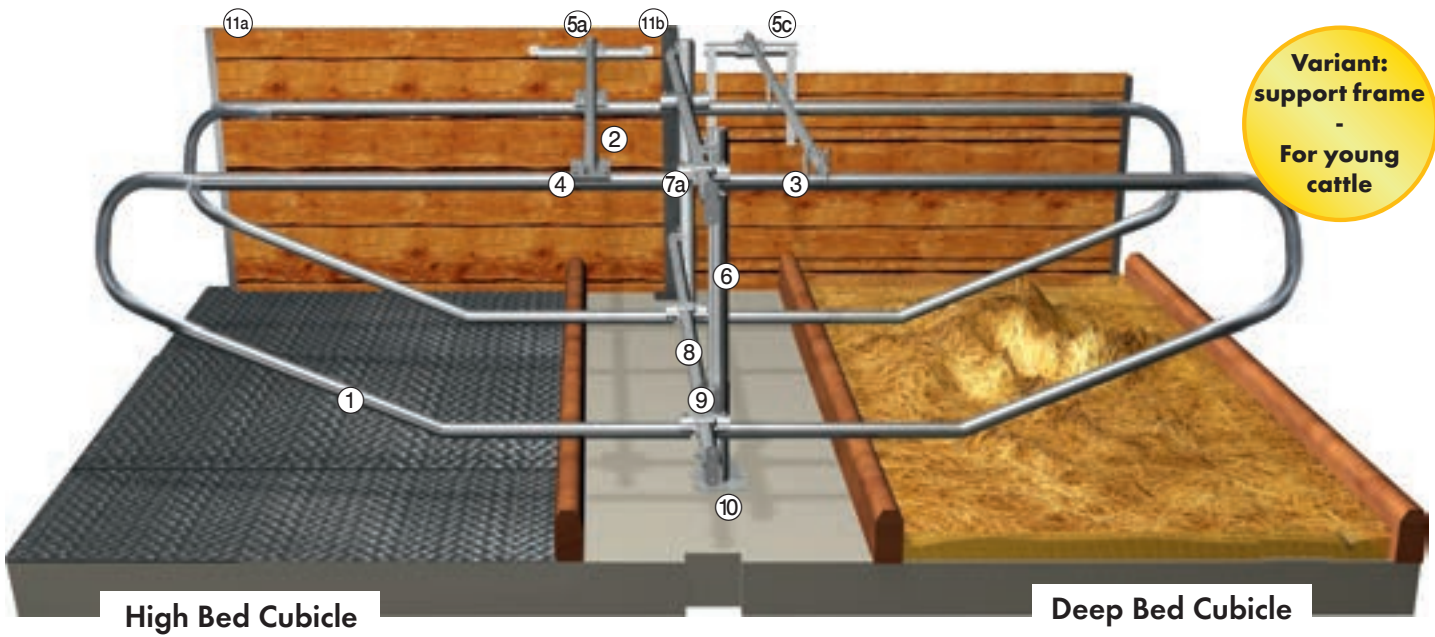


Variant 1: assembly dimensions for double row cubicle dividers Universal on a support frame for young cattle



Variant 1: assembly dimensions for single row cubicle dividers Universal on a support frame for calves

All dimensions are non-binding guidelines



! All posts and cubicle dividers which come into contact with animal soil and waste should be painted with a bitumen coating!



Angled Cross-Over Clamp for neck bar



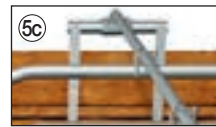
Rigid 4-Bolt Cross Joint



Adjustable Wall Bracket for neck bar



Fixed Wall Bracket for neck bar



Wall Bracket for neck bar, low side wall



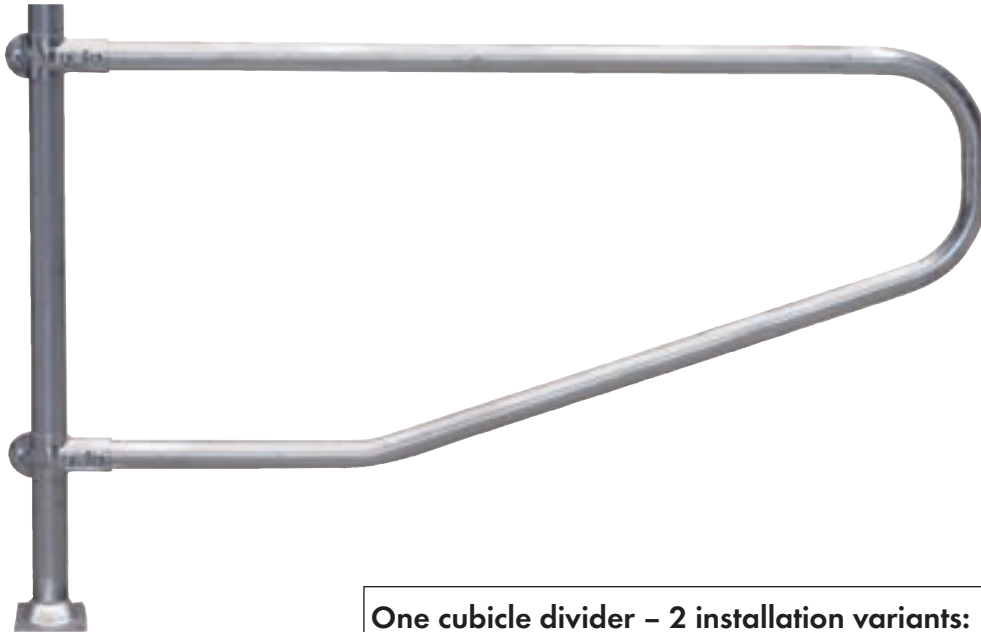
Telescoping Bracket Compact 1-Way

Fig.	Type	Ref.	Weight
①	Cubicle Divider Universal, Ø 48.3 mm, l = 1.50 m, height 70 cm	334503	10 kg
①	Cubicle Divider Universal, Ø 48.3 mm, l = 1.30 m, height 58 cm	334504	8.5 kg
Not illustr.	Brisket Board Fastener including U-Bolt 1 1/2" x M10 (High bed cubicle only)	341235	1.4 kg
②	Tubing Ø 48.3 x 3.2 mm 6 m Tube	341284	18 kg
Not illustr.	Tube Joint for tubing Ø 48 mm 1 1/2", l = 26 cm, external Ø 40 mm	341279	
③	Angled Cross-Over Clamp, 48 mm x 48 mm 1 1/2" x 1 1/2"	341120	
Not illustr.	Angled Cross-Over Clamp, 48 mm x 60 mm 1 1/2" x 2"	341110	
④	Rigid 4-Bolt Cross Joint, 48 mm x 48 mm 1 1/2" x 1 1/2"	341102	
Not illustr.	Rigid 4-Bolt Cross Joint, 60 mm x 48 mm 2" x 1 1/2"	341100	
5a	Adjustable Wall Bracket for neck bar (Order 4-bolt cross joint separately)	341090	3.4 kg
5b	Solid wall holders for neck tube for beginning and end	341091	1.0 kg
5c	Wall Bracket for neck bar, low side wall (Order 4-bolt cross joint separately)	334607	6.0 kg
Not illustr.	Post 76, 1.65 m	303194	11.1 kg
⑥	Post 76, 1.35 m Base plate 200 x 200 x 8 mm	303472	12.5 kg
7a	Double T-Clamp, 60 mm x 48 mm 2" x 1 1/2"	341210	1.2 kg
7b	T-Clamp, 3 screws, 60 mm x 48 mm 2" x 1 1/2"	341213	
⑧	Tubing Ø 60.3 x 3.6 mm 6 m Tube	341285	33 kg
Not illustr.	Tube Joint for tubing Ø 60 mm 2", l = 26 cm, external Ø 52 mm	341278	
⑨	Rigid 4-Bolt Cross Joint, 76 mm x 60 mm 2 1/2" x 2"	341224	
⑩	Telescoping Bracket Compact 1-Way (Wall mounting support tubes)	334406	1.3 kg
11a	U-Profile for wooden planks, l = 1.50 m	341194	11 kg
Not illustr.	U-Profile for wooden planks, l = 1.20 m with base plate 200 x 200 x 8 mm, left	341181	12 kg
Not illustr.	U-Profile for wooden planks, l = 1.20 m with base plate 200 x 200 x 8 mm, right	341182	12 kg
11b	U-Profile for wooden planks, l = 1.20 m double, with base plate 200 x 200 x 8 mm	341180	25 kg

Order and planning information:

- To 2: neck bar: qty. cubicles x cubicle width
- To 6: post 76 x 3.6: single row = qty. cubicles x 0.5 (round up) + 1, double row = qty. cubicles x 0.25 (round up) + 1
- To 7a: double T-Clamp: double row = one per divider
- To 7b: T-clamp: single row = 2 each per divider
- To 8: support tube: single row = qty. cubicles x cubicle width x 2, double row = qty. double cubicle x cubicle width x 2
- To 9: rigid 4-bolt cross joint 76 x 60: 2 each per divider

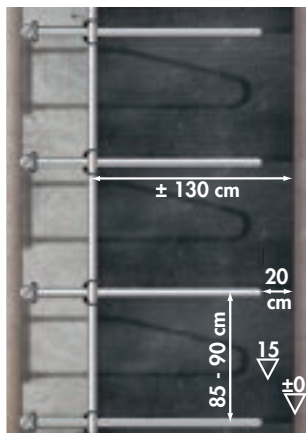
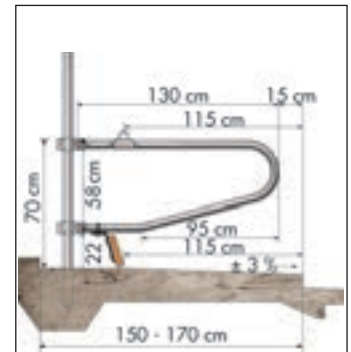
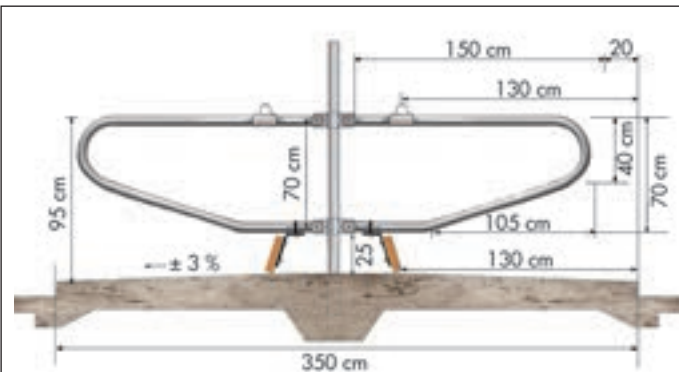
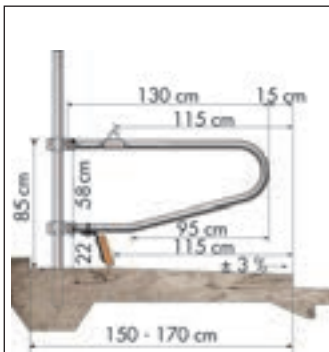
Cubicle Divider Universal Young Cattle (Variant: fixed post)



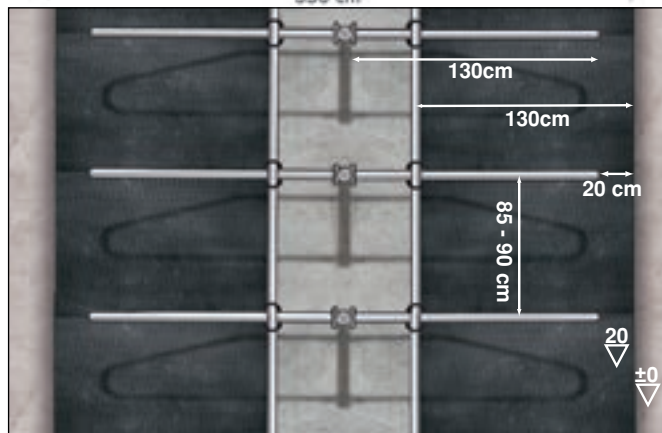
One cubicle divider – 2 installation variants:

- 1** On a support frame Ø 60 mm **Adjustable for height and width**
- 2** On a fixed post Ø 76 mm x 3.6 mm **Adjustable for height**

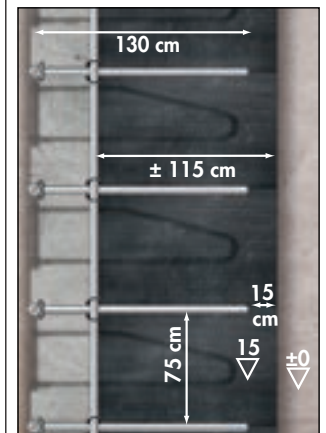
Available in 2 lengths for young stock



Variant 2: assembly dimensions for single row cubicle dividers Universal on a mounting post for young cattle

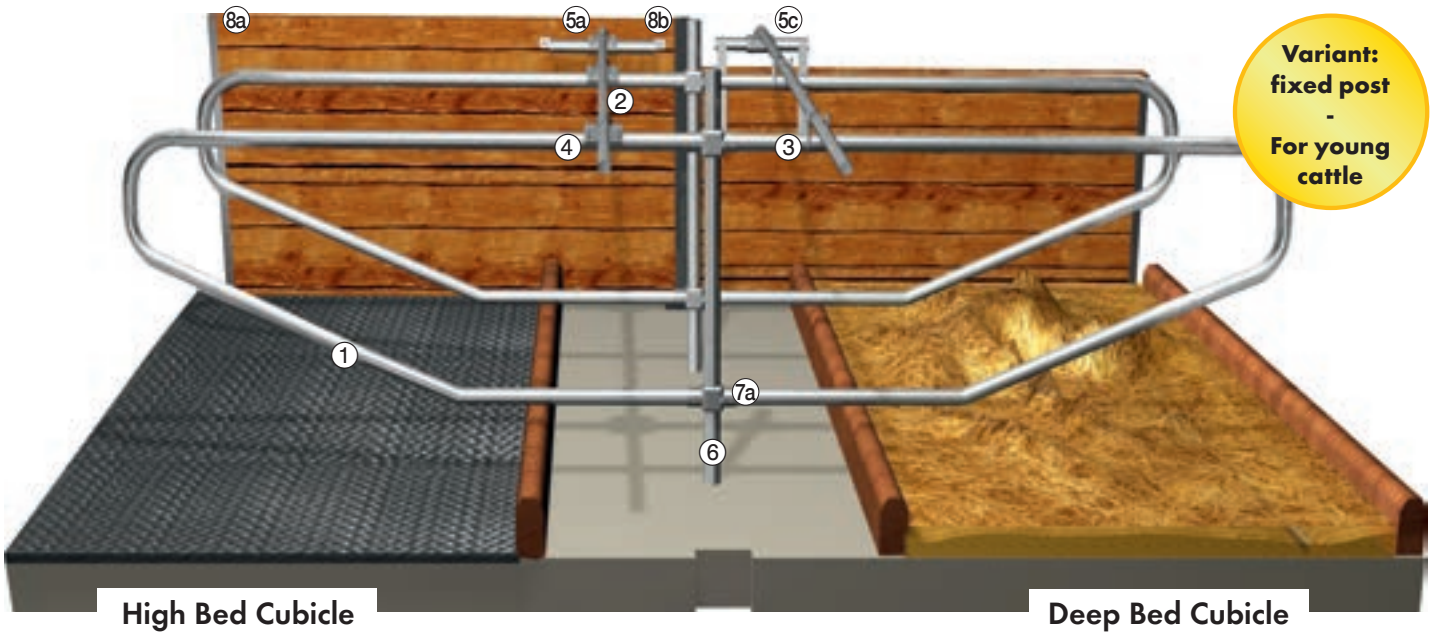


Variant 2: assembly dimensions for double row cubicle dividers Universal on mounting post for young cattle



Variant 2: assembly dimensions for single row cubicle dividers Universal on a mounting post for calves

All dimensions are non-binding guidelines



All posts and cubicle dividers which come into contact with animal soil and waste should be painted with a bitumen coating!



3 Angled Cross-Over Clamp for neck bar



4 Rigid 4-Bolt Cross Joint



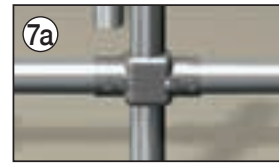
5a Adjustable Wall Bracket for neck bar



5b Fixed Wall Bracket for neck bar



5c Wall Bracket for neck bar, low side wall



7a Double T-Clamp

Fig.	Type	Ref.	Weight
①	Cubicle Divider Universal, Ø 48.3 mm, l = 1.50 m, height 70 cm	334503	10 kg
①	Cubicle Divider Universal, Ø 48.3 mm, l = 1.30 m, height 58 cm	334504	8.5 kg
Not illustr.	Brisket Board Fastener including U-Bolt 1 1/2" x M10 (High bed cubicle only)	341235	1.4 kg
②	Tube Ø 48.3 x 3.2 mm 6 m Tube	341284	18 kg
Not illustr.	Tube Joint for tubing Ø 48 mm 1 1/2", l = 26 cm, external Ø 40 mm	341279	
③	Angled Cross-Over Clamp, 48 mm x 48 mm 1 1/2" x 1 1/2"	341120	
Not illustr.	Angled Cross-Over Clamp, 48 mm x 60 mm 1 1/2" x 2"	341110	
④	Rigid 4-Bolt Cross Joint, 48 mm x 48 mm 1 1/2" x 1 1/2"	341102	
Not illustr.	Rigid 4-Bolt Cross Joint, 60 mm x 48 mm 2" x 1 1/2"	341100	
5a	Adjustable Wall Bracket for neck bar (Order 4-bolt cross joint separately)	341090	3.4 kg
5b	Solid wall holders for neck tube for beginning and end	341091	1.0 kg
5c	Wall Bracket for neck bar, low side wall (Order 4-bolt cross joint separately)	334607	6.0 kg
⑥	Post 76, 1.65 m	303194	11.1 kg
Not illustr.	Post 76, 1.35 m Base plate 200 x 200 x 8 mm	303472	12.5 kg
7a	Double T-Clamp, 76 mm x 48 mm 2 1/2" x 1 1/2"	341276	1.4 kg
7b	T-Clamp, 2 screws, 76 mm x 48 mm 2 1/2" x 1 1/2"	341271	1.2 kg
8a	U-Profile for wooden planks, l = 1.50 m	341194	11 kg
Not illustr.	U-Profile for wooden planks, l = 1.20 m with base plate 200 x 200 x 8 mm, left	341181	12 kg
Not illustr.	U-Profile for wooden planks, l = 1.20 m with base plate 200 x 200 x 8 mm, right	341182	12 kg
8b	U-Profile for wooden planks, l = 1.20 m double, with base plate 200 x 200 x 8 mm	341180	25 kg

Order and planning information:

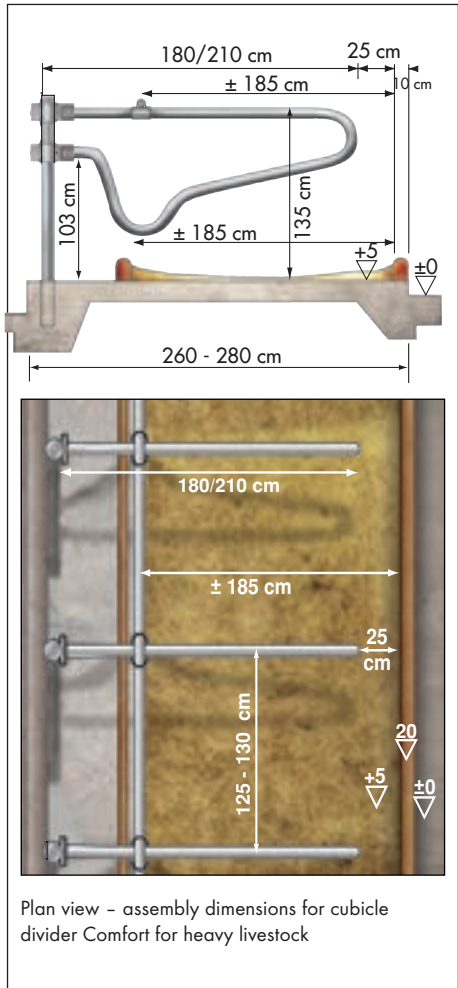
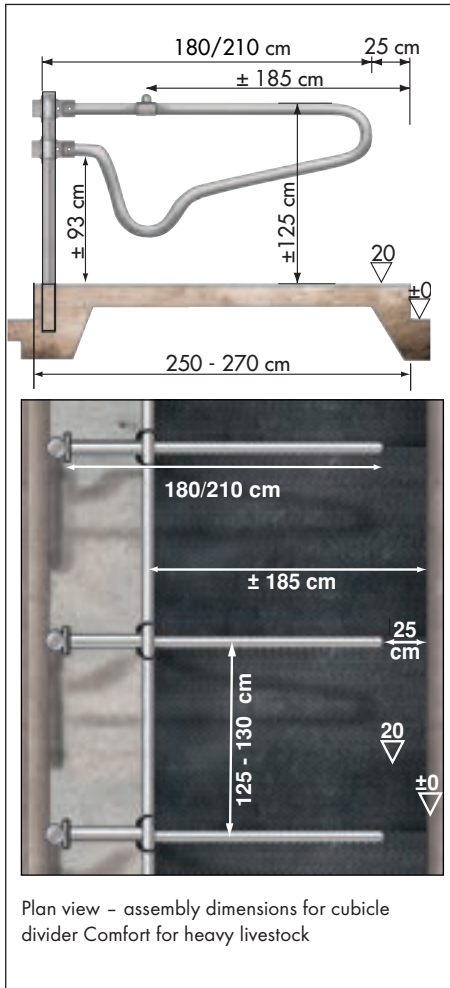
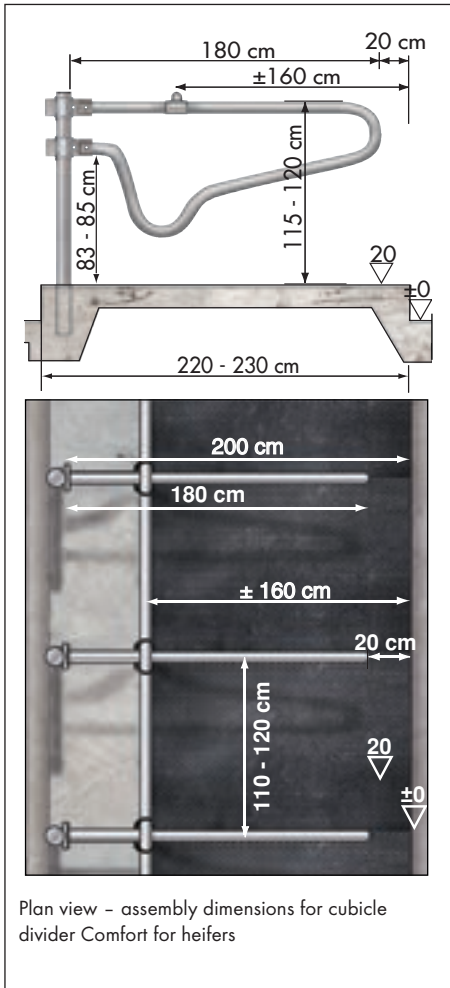
- To 2: neck bar: qty. cubicles x cubicle width
- To 6: 1 post per divider (single row) / per double divider (double row)
- To 7a: double T-clamp: double row = one per divider
- To 7b: T-clamp: single row = 2 each per divider

Cubicle Divider Comfort

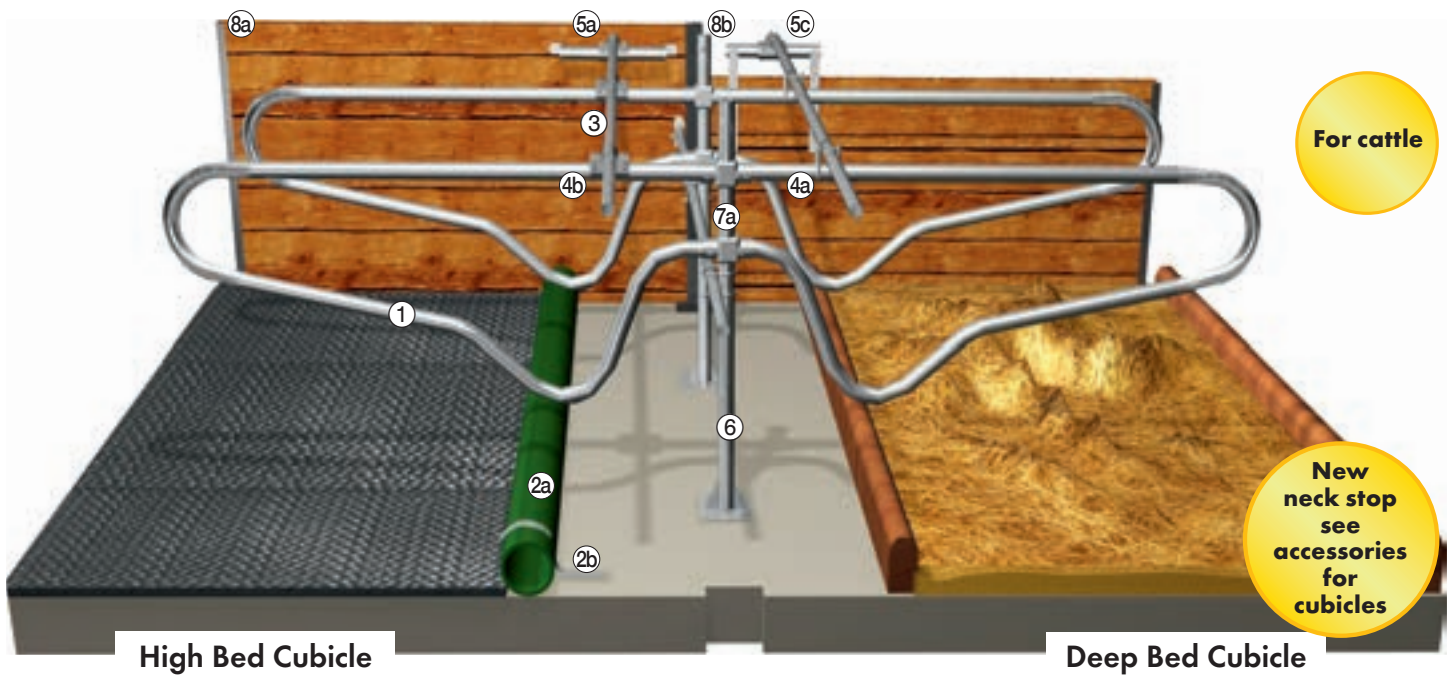


**Comfortable,
absolutely
open resting
surfaces**

- The 4 decisive advantages to your benefit:**
- | | |
|---|---|
| 1 Easy adjustment in height | Optimum resting comfort for the animal |
| 2 Posts of round tubing | For highest long-term stability |
| 3 Cubicle divider made of tubing 60.3 mm (2") x 3.2 mm | The highest level of stability |
| 4 No posts at the back of the resting area | Easy installation of rubber mats |
- Available in 2 lengths for heavy livestock**



All dimensions are non-binding guidelines



All posts and cubicle dividers which come into contact with animal soil and waste should be painted with a bitumen coating!



Brisket Board Fastener



Angled Cross-Over Clamp for neck bar



Rigid 4-Bolt Cross Joint



Adjustable Wall Bracket for neck bar



Fixed Wall Bracket for neck bar



Wall Bracket for neck bar, low side wall

Fig. Type Ref. Weight

①	Cubicle Divider Comfort, Ø 60.3 mm, l = 2.10 m	Free-hanging	334533	20 kg
①	Cubicle Divider Comfort, Ø 60.3 mm, l = 1.80 m	Free-hanging	334532	18 kg
2a	Brisket Board Ø = 160 mm, l = 5 m, wall thickness = 5 mm		341258	16 kg
2b	Brisket Board Fastener		341259	1,0 kg
Not illustr.	Anchor Bolt, 10 x 80 mm		341086	
Not illustr.	Concrete Screw, 8 x 80 mm, stainless steel		341080	
③	Tubing Ø 48.3 x 3.2 mm 6 m Tube		341284	18 kg
Not illustr.	Tube Joint for tubing Ø 48 mm 1 ½", l = 26 cm, external Ø 40 mm		341279	
4a	Angled Cross-Over Clamp, 48 mm x 60 mm 1 ½" x 2"		341110	
4b	Rigid 4-Bolt Cross Joint, 60 mm x 48 mm 2" x 1 ½"		341100	
5a	Adjustable Wall Bracket for neck bar (Order 4-bolt cross joint separately)		341090	3.4 kg
5b	Solid wall holders for neck tube for beginning and end		341091	1.0 kg
5c	Wall Bracket for neck bar, low side wall (Order 4-bolt cross joint separately)		334607	6.0 kg
Not illustr.	Post 76, 1.65 m		303194	11.1 kg
⑥	Post 76, 1.35 m Base plate 200 x 200 x 8 mm		303472	12.5 kg
Not illustr.	Post 76, 1.65 m Base plate 200 x 200 x 8 mm		303473	15 kg
Not illustr.	Rigid 4-Bolt Cross Joint, 76 mm x 48 mm 2 ½" x 1 ½"		341223	
7a	T-Clamp, 3 screws, 76 mm x 60 mm 2 ½" x 2"		341291	1.2 kg
7b	Double T-Clamp, 76 mm x 60 mm 2 ½" x 2"		341275	1.6 kg
8a	U-Profile for wooden planks, l = 1.75 m		341193	13 kg
Not illustr.	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, left		341191	14 kg
Not illustr.	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, right		341192	14 kg
8b	U-Profile for wooden planks, l = 1.45 m double, l = 1.45 m, with base plate		341190	25 kg

Order and planning information:

To 3: neck bar: qty. cubicles x cubicle width

To 3: tubing as nose bar possible, installation with angled cross-over clamp

To 6: post 76 x 3.6: single row = 1 post/divider, double row = 1 post/double divider

To 7a: double T-clamp: double row = 1 each per divider

To 7b: T-clamp: single row = 2 each per divider

Cubicle Divider Comfort Young Cattle

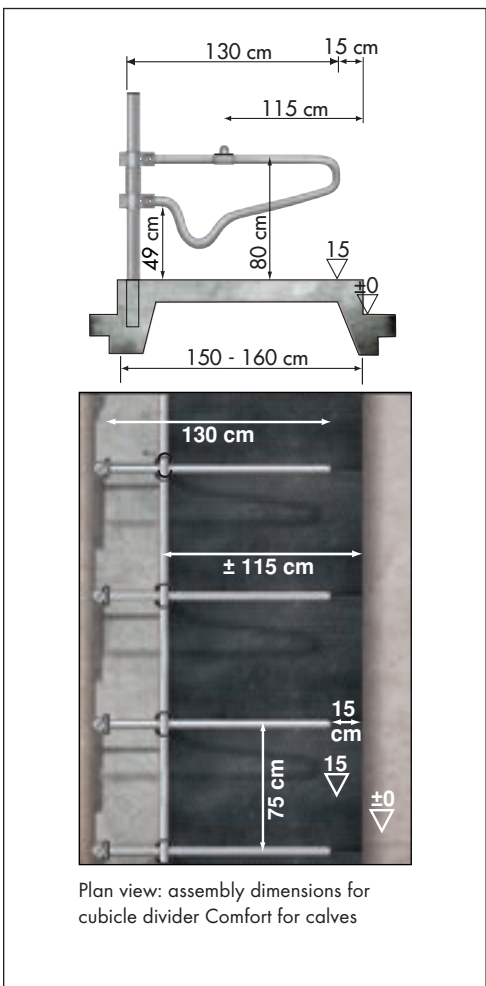
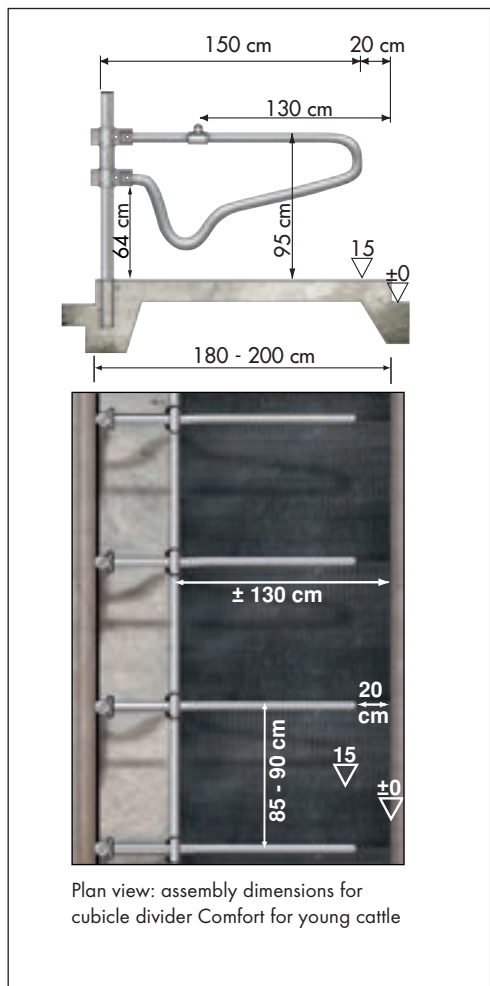


Easy height and width adjustment to suit animal size

The 4 decisive advantages to your benefit:

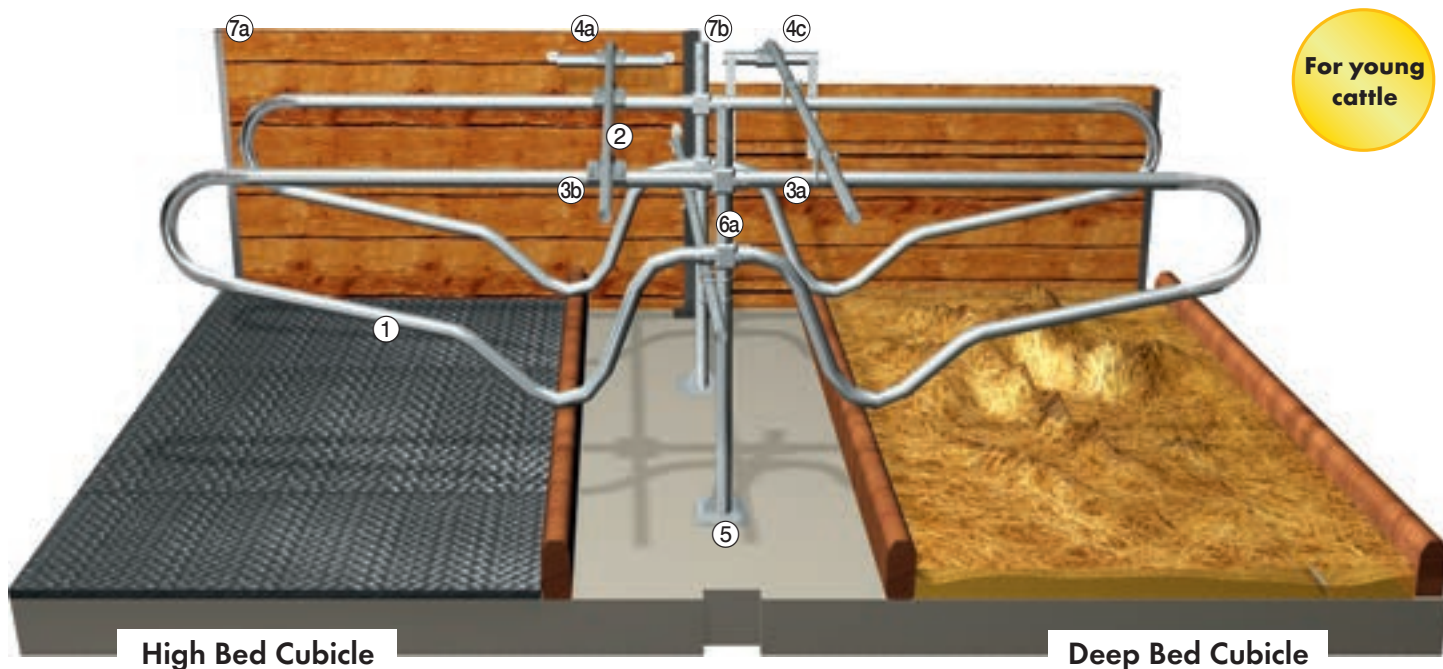
1	Easy adjustment in height and width	Optimum adjustment to animal size
2	Posts and support frame of round tubing	For highest long-term stability
3	Cubicle divider of 48.3 mm (1 1/2") tube	The highest level of stability
4	No posts at the back of the resting area	Easy installation of rubber mats

Available in 2 lengths for heavy livestock



All dimensions are non-binding guidelines

For young cattle



All posts and cubicle dividers which come into contact with animal soil and waste should be painted with a bitumen coating!



3a Angled Cross-Over Clamp for neck bar



3b Rigid 4-Bolt Cross Joint



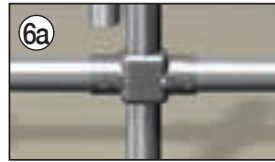
4a Adjustable Wall Bracket for neck bar



4b Fixed Wall Bracket for neck bar



4c Wall Bracket for neck bar, low side wall



6a Double T-Clamp

Fig.	Type	Ref.	Weight
①	Cubicle Divider Comfort, Ø 48.3 mm, l = 1.50 m Free-hanging	334531	10 kg
①	Cubicle Divider Comfort, Ø 48.3 mm, l = 1.30 m Free-hanging	334530	9,0 kg
②	Tubing Ø 48.3 x 3.2 mm 6 m Tube	341284	18 kg
Not illustr.	Tube Joint for tubing Ø 48 mm 1 1/2", l = 26 cm, external Ø 40 mm	341279	
3a	Angled Cross-Over Clamp, 48 mm x 48 mm 1 1/2" x 1 1/2"	341120	
3b	Rigid 4-Bolt Cross Joint, 48 mm x 48 mm 1 1/2" x 1 1/2"	341102	
4a	Adjustable Wall Bracket for neck bar (Order 4-bolt cross joint separately)	341090	3.4 kg
4b	Solid wall holders for neck tube for beginning and end	341091	1.0 kg
4c	Wall Bracket for neck bar, low side wall (Order 4-bolt cross joint separately)	334607	6.0 kg
Not illustr.	Post 76, 1.65 m	303194	11.1 kg
5	Post 76, 1.35 m Base plate 200 x 200 x 8 mm	303472	12.5 kg
Not illustr.	Post 76, 1.65 m Base plate 200 x 200 x 8 mm	303473	15 kg
Not illustr.	Rigid 4-Bolt Cross Joint, 76 mm x 48 mm 2 1/2" x 1 1/2"	341223	
6a	Double T-Clamp, 76 mm x 48 mm 2 1/2" x 1 1/2"	341276	1.4 kg
6b	T-Clamp, 2 screws, 76 mm x 48 mm 2 1/2" x 1 1/2"	341271	1.2 kg
7a	U-Profile for wooden planks, l = 1.50 m	341194	11 kg
Not illustr.	U-Profile for wooden planks, l = 1.20 m with base plate 200 x 200 x 8 mm, left	341181	12 kg
Not illustr.	U-Profile for wooden planks, l = 1.20 m with base plate 200 x 200 x 8 mm, right	341182	12 kg
7b	U-Profile for wooden planks, l = 1.20 m double, with base plate 200 x 200 x 8 mm	341180	25 kg

Order and planning information:

- To 2: neck bar: qty. cubicles x cubicle width
- To 2: tubing as nose bar possible, installation with angled cross-over clamp
- To 5: post 76 x 3.6: single row = 1 post/divider, double row = 1 post/double divider
- To 6a: double T-clamp: double row = 1 each per divider
- To 6b: T-clamp: single row = 2 each per divider

Barn and Stable Equipment - Cubicles, Calves

PATURA Feed and Rest Cubicles

As a rule, most cowsheds these days are planned with separate feeding and resting areas for cows. But now and then construction settings arise where this separation is not possible due to lack of space. On one hand there are old barns, particularly tie-stall barns which are to be converted. But there are also some new buildings in narrow, usually hilly regions that lack the necessary space. Here feed and rest cubicles are often the only option for establishing freestall barns that provide the comfort necessary for cows these days. Feed and rest cubicles can be furnished as high or deep bed cubicles.

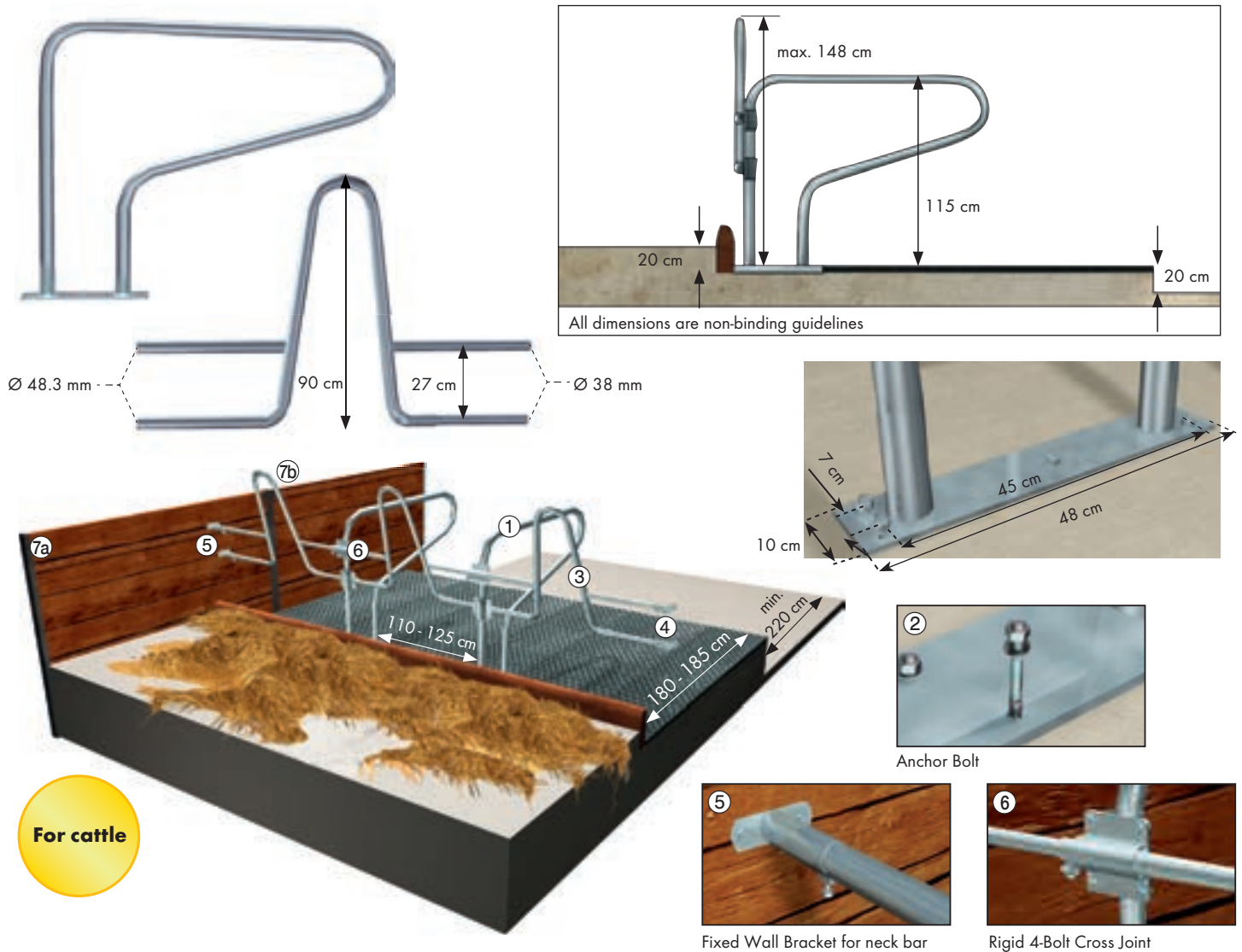
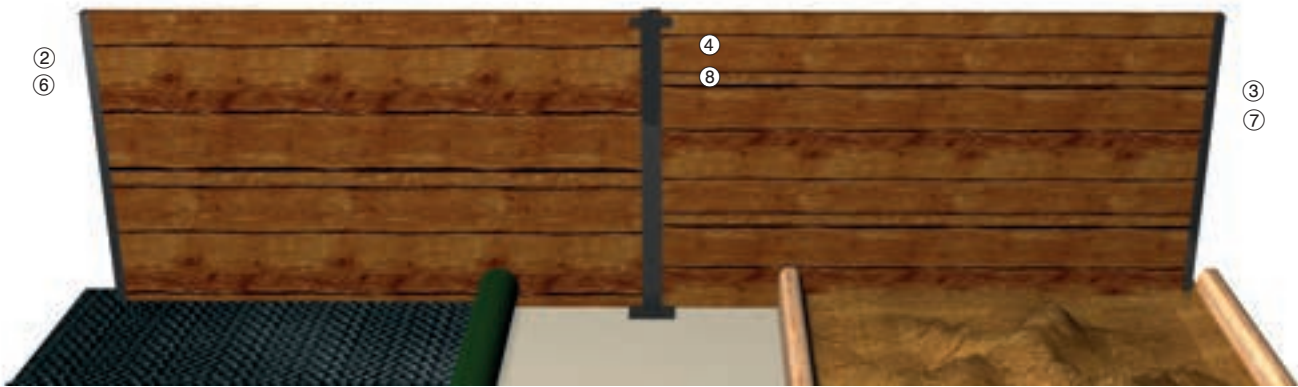


Fig.	Type	Ref.	Weight
①	Cubicle Divider for feed and rest cubicle, Ø 60.3 mm, l x h: 1.50 x 1.15 m Base plate l = 48 cm	334601	24 kg
Not illustr.	Anchor Bolt, 12 x 110 mm, stainless steel (qty 25)	341255	
②	Anchor Bolt, 12 x 110 mm, stainless steel	341215	
③	Neck Bar for feed and rest cubicle, Ø 48.3/38 mm, h = 90 cm, width adjustable 1.10 - 1.25 m	334602	12 kg
④	Wall Bracket for tube 38 mm	334603	
⑤	Solid wall holders for neck tube for beginning and end	341091	1.0 kg
⑥	Rigid 4-Bolt Cross Joint, 60 mm x 48 mm 2" x 1 1/2"	341100	
7a	U-Profile for wooden planks, l = 1.75 m	341193	13 kg
Not illustr.	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, left	341191	14 kg
Not illustr.	U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, right	341192	14 kg
7b	U-Profile for wooden planks, l = 1.45 m double, l = 1.45 m, with base plate	341190	25 kg

Order and planning information:

- To 2: 5 per cubicle divider
- To 4: wall bracket for tube 38 mm: 2 at the end of a row of feed and rest cubicles
- To 5: wall bracket for tube 48.3 mm: 2 at the end of a row of feed and rest cubicles
- To 6: rigid 4-bolt cross joint 48 x 60: 2 per cubicle divider

! All posts and cubicle dividers which come into contact with animal soil and waste should be painted with a bitumen coating!



U-profiles for wooden planks

Every barn has areas which should be completely separated from each other, for different reasons.

If rows of cubicle dividers end at crossways, it should be avoided that the edge cubicles become dirty and that even there animals can lie undisturbed.

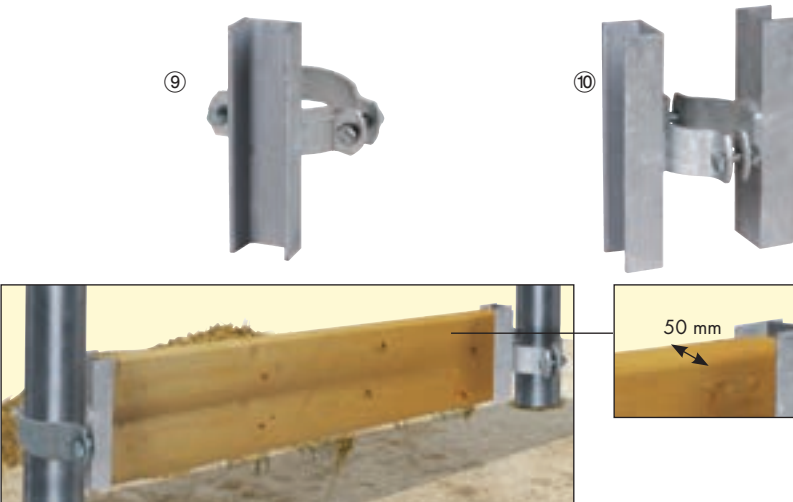
In the area of the feeding table, the so-called bar wall or feeding table wall is erected under the feed front. This ensures that no feed gets into the manure area and no manure into the feed.

This separation can be in form of a wall or a wooden plank partition, which are very simple to build and inexpensive. This kind of separation is also more flexible for future adaptations in the stable.

In order to fasten the planks, there are certain U-profiles into which the planks are inserted on both sides.

The PATURA U-profiles consist of steel profile and are ideal for inserting 50 mm planks. U-profiles are available for concreting in, for dowelling and with welded clip for screwing to our posts.

Type	Ref.	Weight	Description
① U-Profile for wooden planks, l = 1.50 m	341194	11 kg	
② U-Profile for wooden planks, l = 1.20 m with base plate 200 x 200 x 8 mm, left	341181	12 kg	
③ U-Profile for wooden planks, l = 1.20 m with base plate 200 x 200 x 8 mm, right	341182	12 kg	
④ U-Profile for wooden planks, l = 1.20 m double, with base plate 200 x 200 x 8 mm	341180	25 kg	
⑤ U-Profile for wooden planks, l = 1.75 m	341193	13 kg	
⑥ U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, left	341191	14 kg	
⑦ U-Profile for wooden planks, l = 1.45 m with base plate 200 x 200 x 8 mm, right	341192	14 kg	
⑧ U-Profile for wooden planks, l = 1.45 m double, l = 1.45 m, with base plate	341190	25 kg	
⑨ Clamp 76, with U-profile 35 cm	303396	3.5 kg	
⑩ Clamp 76, with U-profile 35 cm double	303397	5.9 kg	
Clamp 90, with U-profile 35 cm	303326	3.5 kg	
Clamp 90, with U-profile 35 cm double	303327	6.0 kg	
⑨ Clamp 102, with U-profile 35 cm	341202	3.1 kg	
⑩ Clamp 102, with U-profile 35 cm double	341212	4.7 kg	





Waved Neck Bar

The neck bar with the extra dose of cow comfort

Thanks to the special shape of the waved neck bar, the cows are guided into a straight position in the cubicle which provides more space when they enter as well as when they lay down and get up. For the connection of two waved neck bars these are clamped and connected at every second cubicle using the cross clamp long, 60 x 48 mm.

Description	Type	Ref.	Weight
	Waved Neck Bar for two cubicles each 1.25 m width, tube 48.3 mm x 3.2 mm	334612	11.3 kg
	Waved Neck Bar 1.20 m for two cubicles each 1.20 m width, tube 48.3 mm x 3.2 mm	334611	10.9 kg
	① Cross Clamp long, 60 mm x 48 mm 2" x 1 1/2", 3 U-Bolts	334615	
	Adjustable Wall Bracket for neck bar (Order 4-bolt cross joint separately)	341090	3.4 kg
② Solid wall holders for neck tube for beginning and end		341091	1.0 kg
	③ Holder for neck and nose strap floor/wall	341092	
	Holder for neck and nose strap	341093	
	④ For tubing Ø 60.3 mm		
	Holder for neck and nose strap	341099	
	⑤ For tubing Ø 48.3 mm		
	Holder for neck and nose strap for posts	341094	
	⑥ d = 76 mm included U-bolt		
Neck and Nose Strap 9.50 m	341266	2.7 kg	
Neck and Nose Strap 20 m	341267	4.0 kg	
Neck and Nose Strap 30 m	341268	5.1 kg	
Neck and Nose Strap 40 m	341269	6.2 kg	



The PATURA Calf Box

There are some crucial factors which must work optimally with each other in order to raise calves successfully and healthy: the calf management must be optimally attuned to each other in terms of husbandry concept, stable climate and feeding. With the help of professionals and farmers we have developed the optimal PATURA calf box when it comes to stable climate and calf husbandry. Farmer Johann Schwimmer has integrated the PATURA calf boxes into his stable and he likes everything about them. Mr. Schwimmer says, "Animal welfare stalls are created through innovation rather than ideology." Johann Schwimmer received the Bavarian Animal Welfare Price (Bayerischer Tierwohl-Preis) for his modern stable with the extra dose of animal welfare.

Numerous benefits for calf and calf manager:

- Due to the size and construction of the box, the bacterial load can be reduced significantly
- Considerably reduction of veterinary costs, as well as the use of antibiotics is possible
- Staff works all year wind and weather-protected
- Working in a comfortable, upright position in the box
- Modular system of boxes with removable walls for group housing of calves



To move on from individual to a group pen, just take out the side panel

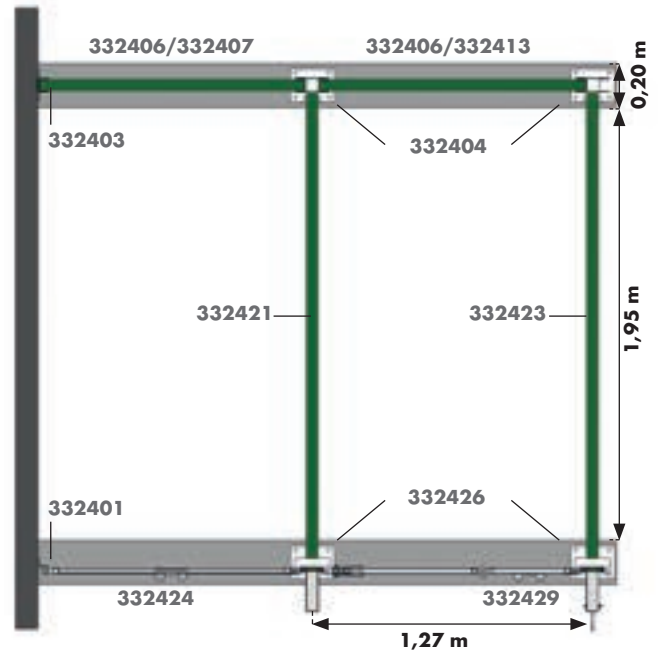


Choose from 3 rear panel options: Plastic Panel (cold protection) or Fence Panel (better ventilation), rear panel with drinker



Installation is either to the wall or freestanding in the barn, either in single box rows or double box rows, in the desired number. Thanks to removable side panels it's fast and easy to install automatic drinking systems. The drinking stations are installed at the beginning of the cubicle row, so that newborn calves can step by step get used to group housing with automatic drinking system, from around the 3rd day of their life. Since we also offer custom made sizes of the walls, our calf boxes are the ideal-fit in each and every barn situation. Please ask for any further questions.

Planning example: Single row basis, 2 boxes, wall mounted



Single row basis, 2 boxes, wall mounted:

1x	332424	Front Gate with latch for PATURA calf box
1x	332429	Front Gate 2-part with flexible tapes incl. Suckler Bucket Holder
2x	332426	Post with base plate (front side)
2x	332404	U-Profile with base plate (rear)
25x	341215	Anchor Bolt, 12 x 110 mm, stainless steel
1x	332423	Side Panel, closed
1x	332421	Side Panel, open
2x	332406	Rear Panel, plastic lower section, l x w x h: 120 x 5 x 50 cm
1x	332413	Rear Panel, plastic upper section, l x w x h: 120 x 5 x 70 cm
1x	332407	Rear Fence Panel upper section, l x w x h: 120 x 5 x 70 cm
1x	332401	Wall Profile (front)
1x	332403	Wall Profile (rear)

Also available as freestanding double row and with individual dimensions.

! Please see planning example for the calf box at the beginning of chapter "Barn and Stable Equipment"

Fixed dimensions PATURA Calf Box:	Variable dimensions PATURA Calf Box:
1. Front Gate: width: 117 cm, height: 110 cm	1. Side Panel, closed
2. Distance from middle side wall to middle side wall: 127 cm	2. Side Panel, with wall openings
3. Panel thickness (side and rear panel): 5 cm	3. Distance and height concrete base
4. Side Panel height: 120 cm	
5. Rear Panel, upper section: 70 cm, lower section: 50 cm	



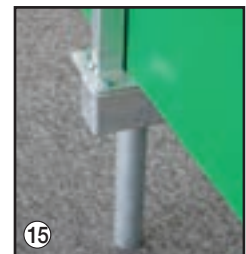
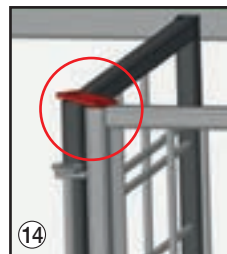
Fig. Type Ref. Weight

①	Front Gate with latch, incl. Suckler Bucket Holder	332424	15.9 kg
②	Front Gate 2-part with latch, incl. Suckler Bucket Holder	332425	21.4 kg
③	Front Gate 2-part with flexible tapes incl. Suckler Bucket Holder	332429	23.0 kg
④	Post with base plate (front side)	332426	9,0 kg
⑤	U-Profile with base plate (rear)	332404	10.7 kg
⑥	Side Panel, closed L x B x H: 240 x 5 x 120 cm	332423	32.9 kg
⑦	Side Panel, with wall openings 240 x 5 x 120 cm	332421	31.1 kg
⑧	Rear Panel, plastic lower section, l x w x h: 120 x 5 x 50 cm	332406	7.2 kg
⑨	Rear Panel, plastic upper section, l x w x h: 120 x 5 x 70 cm	332413	9.8 kg
⑩	Rear Fence Panel upper section, l x w x h: 120 x 5 x 70 cm	332407	10.7 kg
⑪	Rear Fence Panel upper section, l x w x h: 120 x 5 x 70 cm	332432	10.4 kg
⑫	Wall Profile (front)	332401	3.3 kg
⑬	Wall Profile (rear)	332403	4.8 kg
Not illustr.	Double U-Profile with base plate, double row	332415	15.6 kg
Not illustr.	Hook Over Hay Rack	332419	9.2 kg
Not illustr.	Bucket Ring Ø 28.5 cm	361400	
Not illustr.	Feeding Bowl 5 l, Ø 28 cm	361450	
Not illustr.	Feeding Bowl 8 l, Ø 28 cm	361440	
Not illustr.	Stainless Steel Feeding Bowl 6 l, Ø 28 cm	361445	
⑭	Hinges for front gate 2-part	332430	
⑮	Slide-in Post for calf box	332428	3.5 kg
Not illustr.	Mounting Sleeve 60	303199	1.5 kg
Not illustr.	Post with baseplate in front and flexible locking	332436	9,5 kg

- ③ **Front Gate 2-part with flexible tapes**
- Facilitates easy familiarity with the drinking bucket thanks to soft and elastic tapes
 - Thanks to the new lock, the door can be removed with ease
 - Hinges can be removed quickly and easily

- ⑭ **Door fixation for 2-part gate:**
- Fixation of the inwardly opened door for for more comfortable calf training

- ⑮ **Slide-In Post for Calf Box**
- Allows manure to be removed from the front and back of the calf box
 - Flexible and easy removal of manure from individual double pens within long rows of pens
 - Replaces one of the two concrete bases and is inserted into the base plate
 - Diameter of slide-in post: 60 mm
 - Feel free to contact us!



PATURA calf box for pair keeping

The PATURA modular calf box assembly system is continuously developed further in step with the demands of modern agriculture. Keeping calves from the first day of their lives has positive effects on the development of the calves as many experts have confirmed. The calves learning from each other and promoting their social interaction are the top priorities. Especially the intake of roughage and water is promoted by the calves living together and makes them more vital with greater daily weight gains.

The newly chosen width of the PATURA calf box of 1.54 m ensures sufficient space and forms the basis for keeping calves in pairs. The central element of the calf box is the entry door, which is designed for a total of 2 feedlots for feeding with suckler baskets and it is additionally also laid out for automatic feeding. All further products have been adjusted to the dimensions needed for housing calves in pairs and they also work according to the tried and proven PATURA modular calf box assembly system, which can be rearranged in the customary manner by pulling out the side wall to keep calves in groups.


NEW

Fig.	Type	Ref.	Weight
①	Door divided with locking bar for pair housing	332438	33 kg
Not illustr.	Post with base plate (front side)	332426	9,0 kg
②	Post with baseplate in front and flexible locking	332436	9,5 kg
③	U-Profile with base plate (rear)	332404	10.7 kg
Not illustr.	Double U-Profile with base plate, double row	332415	15.6 kg
④	Wall Profile (front)	332401	3.3 kg
⑤	Wall Profile (rear)	332403	4.8 kg
⑥	Side Panel, closed L x B x H: 240 x 5 x 120 cm	332423	32.9 kg
⑦	Side Panel, with wall openings 240 x 5 x 120 cm	332421	31.1 kg
⑧	Rear wall closed at the top and bottom 60 x 152 x 5 cm	332439	11 kg
⑨	Rear wall with openings at the top 60 x 152 x 5 cm	332442	11,5 kg
Not illustr.	Hook Over Hay Rack	332419	9.2 kg
Not illustr.	Bucket Ring Ø 28.5 cm	361400	
Not illustr.	Feeding Bowl 5 l, Ø 28 cm	361450	
Not illustr.	Feeding Bowl 8 l, Ø 28 cm	361440	
Not illustr.	Stainless Steel Feeding Bowl 6 l, Ø 28 cm	361445	
Not illustr.	Hinges for front gate 2-part	332430	
Not illustr.	Anchor Bolt, 12 x 110 mm, stainless steel	341215	
Not illustr.	Anchor Bolt, 12 x 110 mm, stainless steel (qty 25)	341255	



Infrared Warming Plate



Cover for calf box with heater

Give your calves a tailor-made start! Thanks to the cover for the calf box and the matching innovative heater, you can offer your calf a big plus-factor of comfort in the first hours after birth.

Use the cover with heater for newborn or weakened calves. After the calf has been thoroughly dried and strengthened, the new PATURA Calf Warming Blanket Fleece is highly recommended for further processing.

A further advantage is that the cover with heater can be moved from calf box to calf box. Depending on the size of the farm and the number of new births, it is advisable to adjust the number of covers with heaters.

The single cover for the calf box is part of the heating concept. It attaches to the side walls by means of four screw-on U-profiles and protects the newborn calf from falling cold air.

Type	Ref.	Weight	Description
① Cover for calf box with heater Cover dimensions: 97 cm x 133 cm x 2 cm (L x W x H) Dimensions warming plate : 59 cm x 50 cm x 2 cm Output warming plate in Watt: 300 W Cable length: 194 cm Protection class: IP 65 Distance calf bed surface to lower edge protective cage: approx. 120 cm depending on height of concrete base	332433	25 kg	
② Cover for calf box with heater for pair keeping	332431	31 kg	
③ Cover for calf box without heater Cover dimensions: 97 cm x 133 cm x 2 cm (L x W x H) incl. 4 U-profiles	332434	11 kg	
④ Cover for calf box without heater for pair keeping	332437	15 kg	

Advantages:

- Fast and easy moving from box to box
- Innovative warming plate creates a pleasant warmth for the calf
- Ensures rapid drying of the calf after birth
- Supplies weakened calves with pleasant thermal energy
- Flat design for comfortable working under the cover
- 98 % of the radiated heat reaches the calf
- Integrated safety cut-off



Our covers for calf box are produced sustainably of recycled material, colour differences are possible and are not a reason for complaint.



PATURA Feeding Box for calves

The new PATURA Feeding Box for Calves supports the farmer in modern calf-rearing. Dairy farms that use techniques such as milk shuttles in calf feeding, can feed their animals here in a targeted manner. A lateral separation from the neighbouring calf and a rear locking of each individual box make controlled feeding possible. For the individual calf, a complete drinking intake can thus be guaranteed. If the farmer wants to separate his calves for a short time while standing, the sensitive head area of the animals is not affected.

For optimum operation, the calves must be accustomed to the locking position right from the start. For the support posts of the PATURA Calves Feeding and Drinking Box, it is recommended to mount them at every second position. One locking unit can open and close up to 4 places, simultaneously.




Description	Type	Ref.	Weight
	① Side Panel	324001	20.5 kg
	② Locking Bracket	324002	3.4 kg
	③ Locking Set	324003	13.9 kg
	④ Feeding Bucket Holder for tubing 42 mm (1 each place)	324004	1.3 kg
	⑤ Post 60, 1.35 m Base plate 200 x 200 x 8 mm	303460	10 kg
	⑥ Tubing by the meter d= 42.4 x 3.2 mm, galvanised	341261	3.1 kg/m
	⑦ Tubing 1" d=33,7 mm	341260	2.55 kg/m
	⑧ Cross-Over Clamp, 60 mm x 42 mm 2" x 1 1/4"	341233	1.2 kg



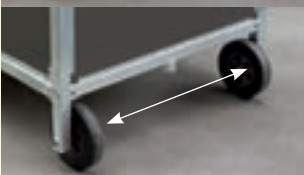
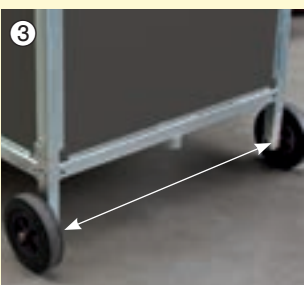
Calf Warming Blankets

The new **PATURA Calf Warming Blankets** offer your calves optimum protection in cold weather. It helps the calf to keep its body temperature at a stable level and to start the rearing phase healthy. Size S is ideal for cattle breeds with small calves as well as early or twin births. The PATURA Calf Warming Blanket, size M, is recommended for cattle breeds with larger calves. The special feature of the PATURA Calf Warming Blanket is its easy handling. Only 3 straps have to be used for opening and closing.

The difference between the **PATURA Calf Warming Blanket Fleece** and the PATURA Calf Warming Blanket lies in the material and the recommended range of application. Especially the softness of the PATURA Calf Warming Blanket Fleece ensures a high wearing comfort for calves. Similar to a pullover, the blanket is pulled over the calf's head and fixed around the calf's hind legs with 2 fasteners. The existing collar and fleece material provide a high feel-good factor for the calf and pleasant warmth on cold days.

Type	Ref.	Weight	Description
PATURA Calf Warming Blanket Size S Back length 60 cm, for outdoor and indoor use, water-repellent, machine washable up to 40°C	332450		 
PATURA Calf Warming Blanket Size M Same as above but back length 67 cm	332451		
PATURA Calf Warming Blanket Size L Same as above but back length 75 cm	332455		
PATURA Fleece Calf Warming Blanket Size S 332452 Back length 60 cm, indoor use, machine washable up to 40°C			
PATURA Fleece Calf Warming Blanket Size M 332453 Same as above but back length 67 cm			
PATURA Fleece Calf Warming Blanket Size L 332454 Same as above but back length 75 cm			

The advantages:



The PATURA Mobile Calf Box – with improved features

Advantages:


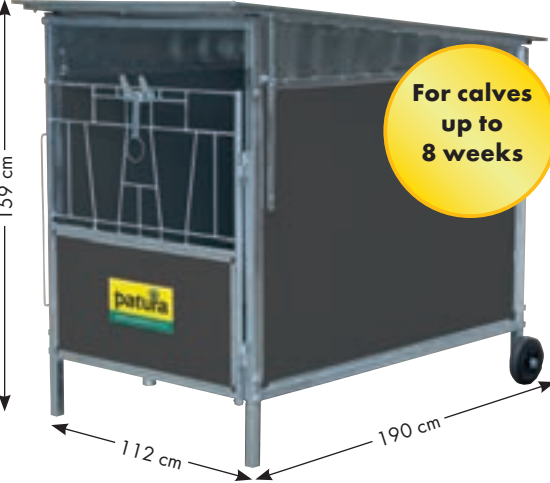
- Hygiene: moisture leaves through plastic grating
- Secure stand thanks to sanded plastic grate
- Warmth from below: the calf doesn't lie directly on the ground

- ① • Roof can be opened further for better access to the calf
- ② • Enhanced feed front incl. bucket holder
- ③ • Safe transportation even on undulating ground due to wider wheel base
- ④ • Drawbar can be mounted to steering from the back or front for more fields of application

2 sizes available:

- Mobile calf box MINI, internal dimensions 120 x 80 cm: for calves up to 2 weeks
- Mobile calf box MAXI, internal dimensions 160 x 100 cm: for calves up to 8 weeks



Type	Ref.	Weight	Description
Mobile Calf Box MINI with Roof Internal dimensions (l x w): 120 x 80 cm External dimensions (l x w x h): 150 x 88 x 145 cm Width incl. wheels: 102 cm; width roof: 95 cm	362082	145 kg	 <p>145 cm</p> <p>92 cm</p> <p>150 cm</p> <p>For calves up to 2 weeks</p>
Mobile Calf Box MINI without Roof Internal dimensions (l x w): 120 x 80 cm External dimensions (l x w x h): 141 x 88 x 128 cm Width incl. wheels: 102 cm	362083	132 kg	
Mobile Calf Box MAXI with Roof Internal dimensions (l x w): 160 x 100 cm External dimensions (l x w x h): 190 x 108 x 159 cm Width incl. wheels: 122 cm; width roof: 115 cm	362087	207 kg	 <p>159 cm</p> <p>112 cm</p> <p>190 cm</p> <p>For calves up to 8 weeks</p>
Mobile Calf Box MAXI without Roof Internal dimensions (l x w): 160 x 100 cm External dimensions (l x w x h): 181 x 108 x 138 cm Width incl. wheels: 122 cm	362088	171 kg	

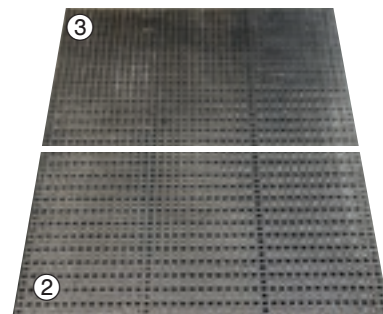
! All Mobile Calf Boxes with new, anti-slip grated floor

Calf bucket holder included

Delivered in kit form



- ① **Transport Wheels with Draw Bar for mobile calf box** 362030 6.2 kg
- Grid Floor for Mobile Calf Box MINI, plastic, one-piece, 79,3 x 119,0 x 2,5 cm** 362049 16 kg
- ② **Grid Floor for Mobile Calf Box MAXI, front part, plastic, 80,5 x 99,5 x 2,5 cm** 362069 13.5 kg
- ③ **Grid Floor for Mobile Calf Box MAXI, rear part, plastic, 79,3 x 99,5 x 2,5 cm** 362070 13.3 kg
- ④ **Bucket Ring Ø 28.5 cm** 361400
- ⑤ **Stainless Steel Feeding Bowl 6 l, Ø 28 cm** 361445
- ⑥ **Feeding Bowl 8 l, Ø 28 cm** 361440
- ⑦ **Feeding Bowl 5 l, Ø 28 cm** 361450
- ⑧ **Calf Feeding Bucket 9 l, grey complete with hard teat and ball valve** 361460
- ⑨ **Teat, hard for ball valve** 438001
- ⑩ **Suckler Bucket Holder** 361410
With ring and counterplate (as accessory)



Calf Huts – health and well-being for the animal

- 4 lifting grips double up as urine outlets
- Anchor holes for ground attachment
- Numerous accessories



Description

Type

Ref.

Weight



Calf Hut Ministar 360112 29 kg
 L x B x H (outer) 1.40 x 1.16 x 1.25 m
 HD-Polyethylen
 without accessories

Please order flap door and accessories separately!

- Lie down space interior 1.35 x 1.10 m
- The calf hut for the young calf up to 2 weeks
- Adjustable 3-hole ventilation



Calf Hut Logistar 360111 42 kg
 L x B x H (outer) 2.20 x 1.45 x 1.40 m
 HD-Polyethylen
 without accessories

Please order flap door and accessories separately!

- Lie down space interior 2.10 x 1.30 m
- The calf hut for the young calf up to 8 weeks
- Adjustable 3-hole ventilation + 2 top ventilation grills



Flap Door with Bucket Holder 360125 9.8 kg
 for calf hut Ministar and Logistar

① **Fencing Surround 1.5 x 1.5 m** 360127 43 kg
 (3 x fence panels 1.5 m,
 2 x attachment triangles, 1 x connecting rod)

Bucket Holder Ø 34 cm 360128

Bucket Holder Ø 28 cm 360129
 for Ref. 361440 and 361460 only

② **Calf Feeding Bucket 9 l, grey** 361460
 complete with hard teat and ball valve

Teat, hard 438001
 for ball valve

③ **Hay Rack** 360123 1.5 kg
 L x w x h: 19 x 50 x 43 cm

④ **Feeding Bowl 8 l, Ø 28 cm** 361440

⑤ **Stainless Steel Feeding Bowl 6 l, Ø 28 cm** 361445

⑥ **Side Entrance** 360122 1.6 kg



Type

Ref.

Weight

Description

Calf Hut Superstar

360108

115 kg

L x w x h (external):
2.65 x 2.31 x 2.10 m
HD-polyethylene, UV-stabilised
for up to 5 calves

- Lie down space interior 6 m²
- The calf hut for calves 2 to 6 months
- Large, adjustable hatch for ventilation and straw throw-in
- Convenient transport thanks to a pre-installed transport suspension at the roof

① **Feed Trough for Calves**

333505

19 kg

Robust feed trough made of HDPE with 5 baskets
for 12 l buckets, diam. 28 cm
height-adjustable feet
for small and large calves
L x W x H outer:
2.20 m x 0.36 m x 0.40 m

② **Float Valve Bowl Mod. Lac 5**

381627

31x24x17

Plastic-coated cast iron bowl with drain,
capacity: 5.5 l,
water flow: 8 l/min (at 4 bars),
bottom water hookup to 3/4" horizontal pipe (B) or to 1/2" vertical pipe (A)

Corner Bracket for drinking bowls

381361

Mod. Forstal und Lac 5

④ **Modular Calf Bucket Installation Kit 5/2**

360110

17.3 kg

for Calf Hut Superstar



Please order fencing surround and accessories separately!

Fencing Surround for Calf Hut Superstar

360109

115 kg

L x w x h: 2.36 x 2.31 x 1.45 m

- Feed front with 5 feed spaces
- Adjustable neck width
- Retractable Fencing Surround allows for easy cleaning
- Fencing Surround lockable at the hutch for safe lifting
- Access through door
- Hot-dip galvanised





Sufficient space between huts keeps germ exposure low

Fiberglass Calf Huts

STRONG AND DURABLE:

Both the single huts and the larger multi calf huts are made of 3 separate layers. The inner layer ensures a smooth hut, which makes cleaning very easy. The polyester layer gives sufficient stability and strength. The white outer layer ensures the reflection of the sun, and is UV resistant. Because no sun passes through the material, a shade temperature remains – even in strong sunshine.

WORK FACILITATION:

With the removable front of the fenced area you lock the calf into the hut. You tip the fencing up over the hut and clean the outside area while the calf remains in the hut. The fencing Surround can easily be moved on sturdy wheels. The provision of bucket rings on the front will allow water, milk and concentrated feed to be supplied to the calf simultaneously.

WELL-BEING:

The calf huts have natural ventilation. The huts thus remain dry and draught-free. The danger that calves get lung infections, and thus severely reduce their daily intakes, is thus reduced. In this way you will encourage an optimised growth of your animals.



Using the removable front fence panel, the calf can be locked into the hut.

You then tip the fencing up over the hut and clean the outside area.

The hut can be tipped forward over the hinge

In folded condition the whole system can easily be moved on sturdy wheels

Type	Ref.	Weight	Description
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Calf Hut Standard with Fencing Surround 361000 61 kg
 l x w x h: 1.5 x 1.13 x 1.25 m
 Fibreglass
 • Lie down space interior 1.40 x 1.05 m
 • The calf hut for young calves up to 2 weeks

- Hut with hardwood threshold and transportation wheels
- Fencing surround including transferable front fence panel (patent pending) and one bucket ring Ø 28.5 cm
- Fence panel size: 1.5 x 1.2 x 1.0 m

More safety:

- Higher fencing surround
- Smaller bar spacing
- Guard between hut and fencing

Calf Hut Comfort with Fencing Surround 361100 69 kg
 l x w x h: 2.0 x 1.13 x 1.4 m
 Fibreglass
 • Lie down space interior 1.90 x 1.10 m
 • The calf hut for young calves up to 8 weeks

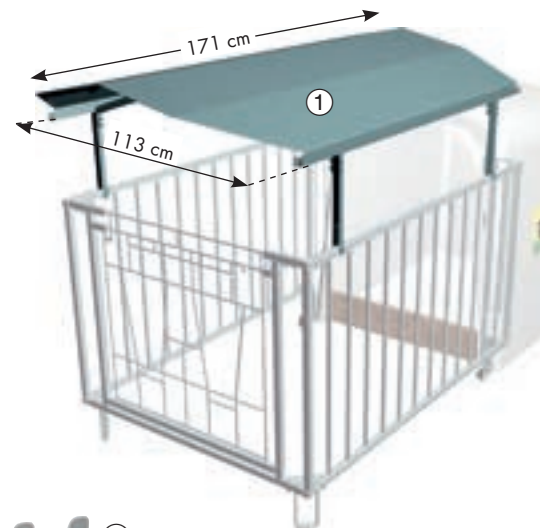
- Hut with hardwood threshold and transportation wheels
- Fencing surround including transferable front fence panel (patent pending) and one bucket ring Ø 28.5 cm
- Fence panel size: 1.5 x 1.2 x 1.0 m

More safety:

- Higher fencing surround
- Smaller bar spacing
- Guard between hut and fencing



① Roof for calf hut fencing For ref. 361000/361100	361800	28.9 kg
② Bucket Ring Ø 28.5 cm	361400	
③ Automatic Feeder For calf huts Standard + Comfort Folding lid and small hay rack W x d x h: 40 x 30 x 70 cm	361431	5 kg
④ Stainless Steel Feeding Bowl 6 l, Ø 28 cm	361445	
⑤ Feeding Bowl 8 l, Ø 28 cm	361440	
⑥ Feeding Bowl 5 l, Ø 28 cm	361450	
⑦ Calf Feeding Bucket 9 l, grey complete with hard teat and ball valve	361460	
⑧ Teat, hard for ball valve	438001	
⑨ Suckler Bucket Holder With ring and counterplate	361410	
⑩ Safety Triangle for fencing surround of calf hut Standard and Comfort For retrofitting to former calf huts	36170007	



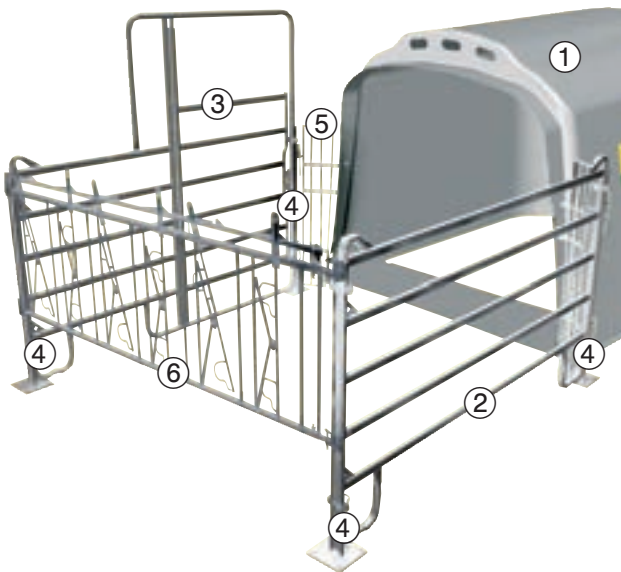
Barn and Stable Equipment – Cubicles, Calves

Description

Type

Ref.

Weight



Calf Hut XL without Fencing Surround 361200 98 kg
 Calf hut (d x w x h): 2.60 x 2.25 x 1.75 m
 Fibreglass
 Liedown space interior: 2.45 x 2.15 m
 This calf hut fits up to 5 calves.

Panel-5 2.40 m 310412 27 kg
 Width 2.40 m, height 1.45 m (1 central brace)

Panel-5 with Gate 2.40 m 310414 47 kg
 Width 2.40 m, height 2.20 m

Post I = 1.35 m 303417 9 kg

With Base Plate to mount calf feed fronts on Panel-5
 4 posts are necessary for each enclosure

Connecting Segment for calf hut XL and panels 360203 14 kg
 W x h: 23 x 131 cm
 1 set = 2 panels

Calf Feed Front 5/2.5 322001 57 kg
 5 feed spaces

Telescoping Bracket Calf Standard 1-Way 322050

Calf Bucket Installation Kit 5/2.5 332211 13 kg

Calf Feeding Bucket 9 l, grey 361460
 complete with hard teat and ball valve

- Hut with metal threshold and transportation hook

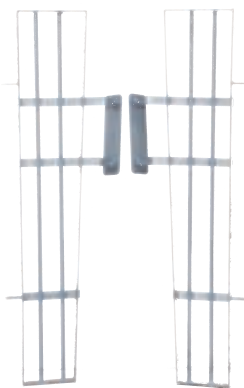
The calf hut XL with heavy duty fencing surround is made up of the following individual parts:

- ① 361200 1x Calf Hut XL without Fencing Surround
- Heavy Duty Fencing Surround:**
- ② 310412 1x Panel-5 2.40 m
- ③ 310414 1x Panel-5 with Gate 2.40 m
- ④ 303417 4x Post I = 1.35 m
- ⑤ 360203 1x Connecting Segment for calf hut XL and panels (1 set = 2 pieces)
- ⑥ 322001 1x Calf Feed Front 5/2.5
- 322050 4x Telescoping Bracket Calf Standard 1-Way

④



⑤

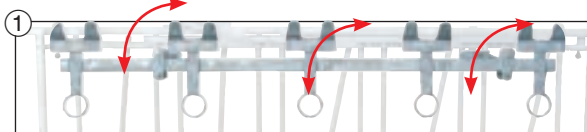


Calf Hut XL with Heavy Duty Fencing Surround 361300 167 kg
 Calf hut (l x w x h): 2.60 x 2.25 x 1.75 m
 Fencing Surround (l x w x h): 2.25 x 2.25 x 1.00 m
 Fibreglass
 Liedown space interior: 2.45 x 2.15 m
 This calf hut fits up to 5 calves.

① **Calf Bucket Holder for 5 buckets** 361420 10 kg
 Retractable
 1 per calf hut XL
 2 per calf hut XXL

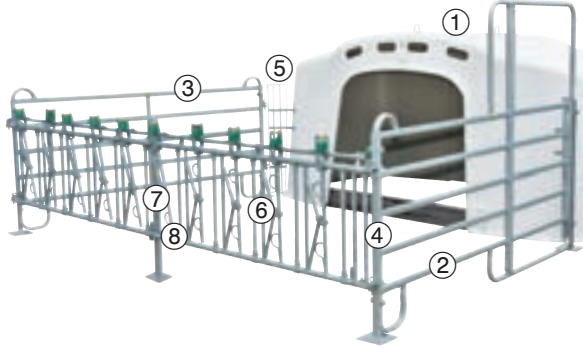
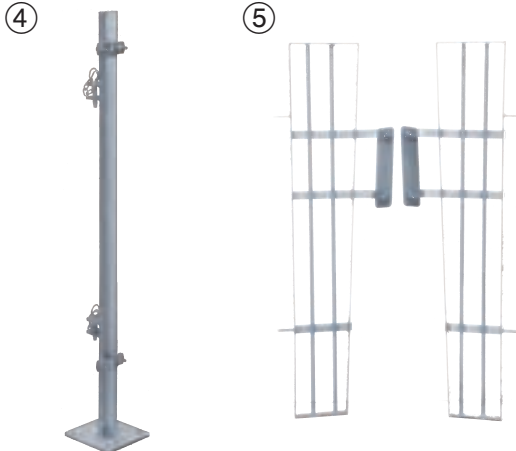
② **Feed trough with bucket holder for the XL calf shed** 361435 12 kg

- Hut with metal threshold and transportation hook
- Fencing surround including transferable and lockable front fence panel (patent pending) and 10-bucket ring each Ø 28.5 cm



②



Type	Ref.	Weight	Description
Calf Hut XXL without Fencing Surround Calf hut (d x w x h): 2.45 x 4.50 x 2.00 m Fibreglass Liedown space interior: 2.30 x 4.40 m This calf hut fits up to 10 calves.	361500	246 kg	 <p style="text-align: center;">Calf hut XXL with heavy duty fencing</p> 
Panel-5 3.00 m Width 3.00 m, height 1.45 m (1 central brace)	310410	33 kg	
Panel-5 with Gate 3.00 m Width 3.00 m, height 2.20 m	310415	52 kg	
Post l = 1.35 m With Base Plate to mount calf feed fronts on Panel-5 4 posts are necessary for each enclosure	303417	9 kg	
Connecting Segment for calf hut XL and panels W x h: 23 x 131 cm 1 set = 2 panels	360203	14 kg	
Calf Feed Front 10/5 10 feed spaces	322007	116 kg	
Telescoping Bracket Calf Standard 1-Way Post 76, 1.35 m Base plate 200 x 200 x 8 mm	322050 303472	12.5 kg	
Cross-Over Clamp, 76 mm x 42 mm 2 1/2" x 1 1/4"	341293	1,3 kg	
Calf Bucket Installation Kit 10/5 Calf Feeding Bucket 9 l, grey complete with hard teat and ball valve	332214 361460	23 kg	
Frame for calf feed front trough 10/5 For 2 plastic troughs with bucket insert 2.5 m	322034	14 kg	
Plastic Trough with Bucket Insert 2.5 m	322041	9 kg	

• Hut with metal threshold and transportation hook

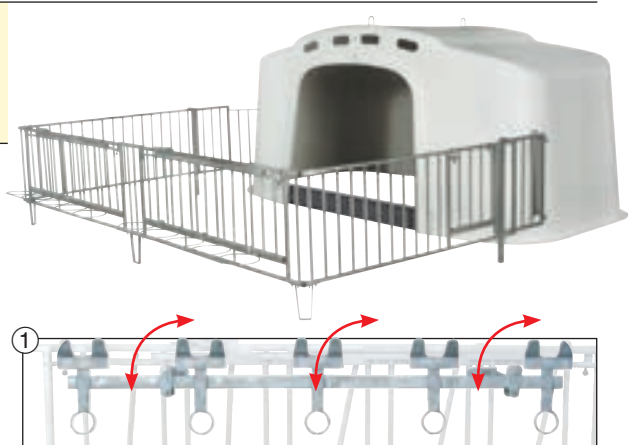
The calf hut XXL with heavy duty fencing surround is made up of the following individual parts:

- ① **361500** 1x Calf Hut XXL without Fencing Surround
- Heavy Duty Fencing Surround:**
- ② **310415** 1x Panel-5 with Gate 3.00 m
- ③ **310410** 1x Panel-5 3.00 m
- ④ **303417** 4x Post l = 1.35 m
- ⑤ **360203** 1x Connecting Segment for calf hut XL and panels
- ⑥ **322007** 1x Calf Feed Front 10/5
- 322050** 4x Telescoping Bracket Calf Standard 1-Way
- ⑦ **303472** 1x Post 76, 1.35 m, Base plate 200 x 200 x 8 mm
- ⑧ **341293** 2x Cross-Over Clamp, 76 mm x 42 mm, 2 1/2" x 1 1/4"

Calf Hut XXL with Fencing Surround Calf hut (d x w x h): 2.45 x 4.50 x 2.00 m Fencing Surround (d x w x h): 2.90 x 4.50 x 1.00 m Fibreglass	361600	325 kg
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① Calf Bucket Holder for 5 buckets Retractable 1 per calf hut XL 2 per calf hut XXL	361420	10 kg
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- Hut with metal threshold and transportation hook
- Fencing surround including transferable and lockable front fence panel (patent pending) and 10-bucket ring each Ø 28.5 cm





Healthy and successful calf rearing is the basis of achievement-oriented and, therefore, economical dairy farming!

Avoiding digestion problems and fostering speedy growth of calves play a large part in successful calf rearing. With its "Calf-Bar" feeder, PATURA provides an important contribution. The difference in PATURA's "Calf-Bar" feeder is the special nipple. It doesn't allow more fluid to pass through than an udder naturally would. Therefore, the calves suckle more intensely than with conventional drink technology, this stimulates the flow of saliva, improves the pH-value in the abomasum and leads to better digestion. Calf diseases like diarrhea can be prevented. The results are healthy growth and better daily weight gain. The more intense sucking improves their sucking reflex and the calves tend less toward mutual suckling.

Description	Type	Ref.	Weight
	① Calfateria 5 Teat Feeder W= 68 cm, D= 25 cm, H 28 cm 30 l, incl. teat + cap nut + bracket	365010	4 kg
	② Milk Maid 3 Teat Feeder 16 l, Incl. teat + cap nut + bracket W= 42 cm, D= 25 cm, H= 28 cm	365002	3 kg
	Milk Maid 5 Teat Feeder 25 l, incl. teat + cap nut + bracket W= 68 cm, D= 25 cm, H= 28 cm Milk Maid 8 Teat Feeder 40 l, incl. teat + cap nut W= 145 cm, D= 25 cm, H= 28 cm Milk Maid 15 Teat Feeder 90 l, incl. teat + cap nut W= 270 cm, D= 25 cm, H= 28 cm	365003	5 kg
	③ Milk Maid, 10 Teats half round 70 l, incl. teat + cap nut + bracket W= 113 cm, D= 53 cm, H= 28 cm	365013	10 kg
	④ Calfateria Compact, 5 teats incl. teat + bracket W= 80 cm, D= 30 cm, H= 28 cm	365000	4.5 kg
 Soft Teat for Milk Maid does not fit Calfateria Compact, 5 teats			
	⑤ Peach Teat for Calfateria	365030	
	⑥ Teat Caps for Calfateria Seal Ring	365031	
for Calfateria (qty 5)	Soft Teat for Calfateria Union Nut incl.	365033	
	⑦ Soft Teat for Calfateria	365032	
	⑧ Union Nut	36503201	
	for Soft Teat for Calfateria	36503202	
	Cap for teat for Calfateria	365062	



Feeding Buckets

For feeding in individual or group housing, suckler buckets are mostly used. These can have a volume of 9 to 13 liters and offer farmers the opportunity to feed their calves ad libitum or restrictively. Thanks to the transparency of the bucket, the fill level can be checked remotely. This feature helps farmers to control calf health, especially when feeding restrictively, and saves time and travel.

Depending on the preferences of the farmer and especially of the calves, different types and shapes of teats and valves can be selected.

In the case of teats, the difference lies mainly in the hardness of the teat. For the valves, ball valve and 1-Click valve, the difference lies in the design of the valves. The ball valve is screwed firmly to the teat bucket. The 1-Click valve is placed on the teat and pulled and clamped from the inside through the outer wall of the teat bucket. The main difference lies in the time needed to install and remove the valves, and the total cleaning time.

Type	Ref.	Weight	Description
Feeding Bucket with teat 13 l, translucent complete with soft teat and ball valve	361458		
Feeding Bucket with teat 13l, translucent complete with teat and ball valve	361453		
Feeding Bucket with teat 13 l, translucent complete with hard teat and ball valve	361454		
Feeding Bucket with teat 13 l, translucent complete with soft teat and 1-Click-valve	361457		
Feeding Bucket with teat 13 l, translucent complete with medium teat and 1-Click-valve	361451		
Feeding Bucket with teat 13 l, translucent complete with hard teat and 1-Click-valve	361452		



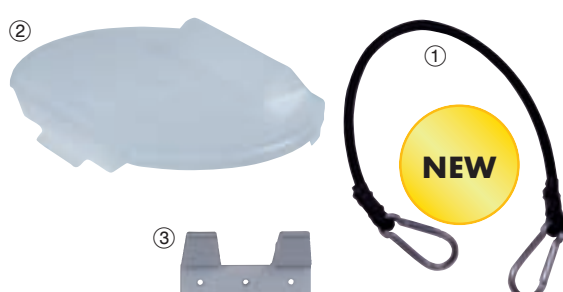
① **Lid, translucent** **361455**
for feeding bucket with teat 13 l




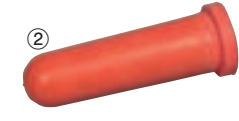




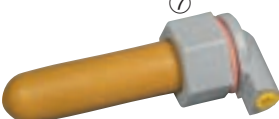
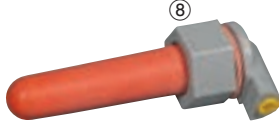
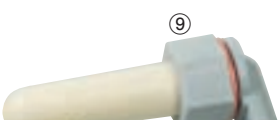
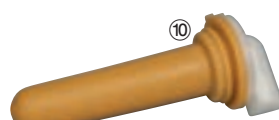
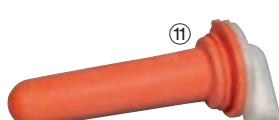



Advantages

- Ad libitum feeding is possible without any problems thanks to the enormous filling quantity
- Less drinking losses with ad libitum feeding
- Sloping bottom for optimal emptying of the feeding bucket
- Space-saving design made of environmentally friendly material
- Stable suspension slots, also for emptying the bucket
- Low tare weight



Description	Type	Ref.	Weight
	① Calf Feeding Bucket 9 l, translucent complete with soft teat and ball valve	361474	
	Calf Feeding Bucket 9 l, translucent complete with medium teat and ball valve	361476	
	Calf Feeding Bucket 9 l, translucent complete with hard teat and ball valve	361464	
	Calf Feeding Bucket 9 l, translucent complete with soft teat and 1-Click-valve	361473	
	Calf Feeding Bucket 9 l, translucent complete with medium teat and 1-Click-valve	361475	
	Calf Feeding Bucket 9 l, translucent complete with hard teat and 1-Click-valve	361463	
	② Calf Feeding Bucket 9 l, grey complete with soft teat and ball valve	361478	
	Calf Feeding Bucket 9 l, grey complete with medium teat and ball valve	361480	
	Calf Feeding Bucket 9 l, grey complete with hard teat and ball valve	361460	
	Calf Feeding Bucket 9 l, grey complete with soft teat and 1-Click-valve	361477	
	Calf Feeding Bucket 9 l, grey complete with medium teat and 1-Click-valve	361479	
	Calf Feeding Bucket 9 l, grey complete with hard teat and 1-Click-valve	361459	
		① Throw-out protection for feeding bucket	361415
<ul style="list-style-type: none"> Prevents the calf from throwing out the feeding bucket Quick and easy assembly and easy handling The natural headbutt can still be performed Gentle on the feeding bucket thanks to the elastic and hard-wearing strap Length optimised for the intended use 			
② Lid, translucent for calf feeding bucket 9 l		361468	
③ Plastic Mounting Bracket, grey for calf feeding bucket	361461		



Type	Ref.	Weight	Description
① Teat, soft for ball valve	438004		
② Teat, medium for ball valve	438005		
③ Teat, hard for ball valve	438001		
④ Teat, soft for 1-Click-valve	36146603		
⑤ Teat, medium for 1-Click-valve	36146604		
⑥ Teat, hard for 1-Click-valve	36146601		
⑦ Teat, soft with ball valve	361472		
⑧ Teat, medium with ball valve	361471		
⑨ Teat, hard with ball valve	361465		
⑩ Teat, soft with 1-Click-valve	361470		
⑪ Teat, medium with 1-Click-valve	361469		
⑫ Teat, hard with 1-Click-valve	361466		
1-Click-Valve w/o teat	36146602		
Ball Valve	438002		
Gasket Ring for ball valve, red	438003		
⑬ Milk Bottle for calves, 2.5 l 2.5 l, incl. teat	365020		
⑭ Calf feeding bottle "Pro", 3 l incl. soft teat and 1-Click-valve	365025		

- Special plastic enables freezing of the bottle with colostrum
- Large opening (ø 11.7 cm) for easy filling and cleaning
- Slightly translucent
- Large handle for easy handling
- Compatible with all our teats and valves for teat buckets
- Optimum milk flow thanks to air valve in the lid



The PATURA Mobile Milk Express

For a healthy and successful calf rearing of the future: The PATURA Mobile Milk Express feeder tanker allows for a feeding of 30 calves at the same time. Even larger herds can be fed all at once with up to 500 l milk. Using a dispensing nozzle there's also an option for individual portions for animals in pens. A reliable Honda pump makes sure the milk gets mixed optimally and afterwards it flushes all teats with water pressure.



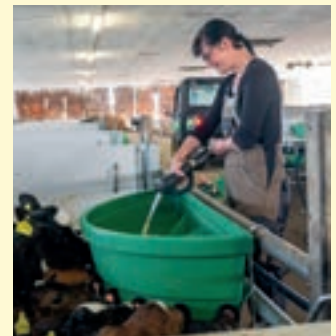
Using a high quality teat allows a natural milkflow like suckling from their mother



Honda 4-stroke pump with electric start



Click and clean system for an easy filling



Camlock for fast filling with whole milk filling



Self clean function thanks to the power of the pump, it flushes all teats with water



Use a 5 m hose with dispensing nozzle to feed individual calves in pens



The Mobile Milk Express allows a single person to feed 30 calves at the same time. It can also be used as a towed milk taxi for large farms. Depending on the amount of milk administered, between 100 and 160 calves can be fed with one tank.

For the preparation of the MAT powder, the PATURA Milk Express has a pump circuit system in which the milk replacer circulates between the tank and the pump until fully dissolved. A water temperature between 43 °C and 44 °C is recommended, depending on the MAT powder, for the preparation of the liquid. A built-in temperature sensor shows the current internal tank temperature. When feeding with milk replacer, it takes about 20 minutes to fill the tank and mix the feed. A 5 m long milk hose with nozzle and built-in flow rate meter can be used to feed individual animals or groups.

For feeding on the pasture, the milk express is equipped with high-quality teats. This teat allows the calf to suck more intensively than with conventional teats. This stimulates the flow of saliva and stabilises the pH level in the animal's stomach.

For optimum cleaning of the milk express, the remaining teats can be rinsed out via the lateral outlet valve. The teats can also be unscrewed individually in order to rinse the remaining teats with water. Once the rest of the tank has been rinsed out, the milk express can be cleaned with 150 litres of warm water and a little detergent.

For cleaning, all teats must be screwed on again and the open valves for feeding must be closed. After starting the engine, the flushing liquid is pumped in. Operate the nozzle manually to flush it out. To clean the teats, open one of the two feeding valves alternately. The rinsing liquid now emerges from the teats with a powerful jet.

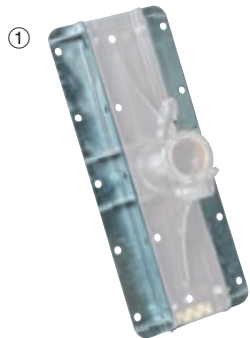
Type	Ref.	Weight	Description
Mobile Milk Express Dimensions: 3.45 x 1.52 x 1.25 m Honda 4-stroke pump with electric starter Milk tank volume 500 liters Float level indicator Temperature display Nozzle with flow meter Self cleaning funktion Trailer with tandem axle 30 teats Lids for unused teats	365050	315 kg	



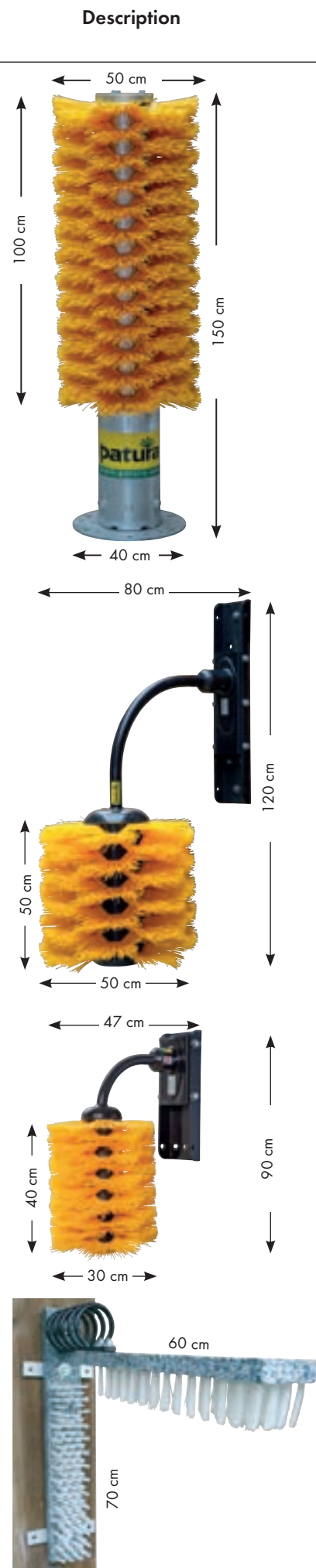
PATURA Swinging Brushes

The mechanical swinging brushes of PATURA require no power and are easy and safe to install on any load-bearing surface. Included in delivery is the standard bracket; further special brackets are available on request. The pendulum movement of the brush allows the animals to reach important areas of the body and regulate the scratching and cleaning intensity themselves. The intensive use of the brush leads to a higher activity level of the animals and keeps the fur clean. Due to the low kickback, the swinging brushes are also safe to use for mixed groups of cows and calves or horses. The individual brush discs are easy to clean and replace. They stand out for their high longevity, however all parts are available in case something breaks. The floor mountable brush is ideally suited for horses and can be fixed onto concreted ground by means of a base plate. Alternatively it can be installed on the pasture with the ground mounting set.

Description	Type	Ref.	Weight
	PATURA Swinging Brush MAXI • Suitable for cattle and bulls or large horses • 20 brush rings • Mounting height depends on the animals It's recommended 30 cm higher (pivot point) than withers height • Incl. fixation for mounting on wooden and concrete walls	334025	60 kg
	Spare brush ring, 1 pcs for swinging brush MAXI, MIDI and Post Brush	33402508	
	Holding Bracket for post Ø 102 mm	334729	4.9 kg
	Holding Bracket for post 90 x 90 mm	334733	4.6 kg
	① Extension for standard fixation MIDI + MAXI additional fixation for more stability, 2 pre-drilled steel brackets for fixation to concrete walls	334735	6.5 kg



Type	Ref.	Weight
PATURA Post Brush • Suitable for horses and cattle • Height 1.50 m • 26 brush rings • Floor mountable through base plate or through floor mounting kit	334038	55 kg
Spare brush ring, 1 pcs for swinging brush MAXI, MIDI and Post Brush	33402508	
Ground Installation Kit • Screw-in ground stake 1.20 m • Base plate Ø 1.20 m • 3 Installation depths of 0.80 m, 1.00 m, 1.20 m	33403810	38 kg
PATURA Swinging Brush MIDI • Suitable for young cattle and horses or ponies • 10 brush rings • Incl. sand for weighting • Mounting height depends on animal size, it's recommended 30 cm higher (pivot point) than withers height • Incl. fixation for mounting on wooden and concrete walls • 5-way height adjustable	334026	45 kg
Spare brush ring, 1 pcs for swinging brush MAXI, MIDI and Post Brush	33402508	
Holding Bracket for post Ø 76 mm	334726	4.2 kg
Holding Bracket for post Ø 102 mm	334729	4.9 kg
Holding Bracket for post 90 x 90 mm	334733	4.6 kg
Extension for standard fixation MIDI + MAXI additional fixation for more stability, 2 pre-drilled steel brackets for fixation to concrete walls	334735	6.5 kg
PATURA Swinging Brush MINI • Suitable for goats, alpacas and calves • Mounting height depends on animal size, it's recommended 20 cm higher (pivot point) than withers height • 12 brush rings • Incl. standard fixation for mounting on wooden and concrete walls • 4-way height adjustable	334037	22 kg
Spare brush ring, 1 pcs for swinging brush MINI	33403701	
Holding Bracket for post Ø 76 mm	334727	2.7 kg
Holding Bracket for post Ø 102 mm	334730	3.4 kg
Holding Bracket for post 90 x 90 mm	334732	3.2 kg
Cattle Brush With spring, complete	334039	8 kg
Spare Brush 60 cm	33403901	1.9 kg
Spare Brush 70 cm	33403902	2.0 kg





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